



DATE: **04/06/26** DATE NEEDED: **04/06/26**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q81093**

Q26-03820 / J26-02985

VERSA CONTACT: **Mark Sanders**

TITLE: **RECURSION**

PUBLISHER: **AK PRESS**

RUN QUANTITY: **2500** TOTAL PAGES: **232** TEXT TRIM SIZE: **5 X 7**

SIGNATURES: **7 - 32 pg sig. 1 - 8 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: **1/16** SIGNATURE SEQUENCE: _____

TEXT STOCK: **55 lb. Natural Offset (Antique) - 360 PPI [D]**

COVER STOCK: **141 lb. White 12 Pt (C1S) - 166 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

Flush trimmed 3" cover flap



Estimate

DATE: 3/11/2026
TO: Victoria Atherton
Versa Press, Inc.
FROM: Justine Carpenter 763-201-2740
QUOTE: **Q81093**

8201 Brooklyn Blvd
Suite 1500
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following estimate. Estimate valid for 30 days unless otherwise indicated.

* **Project:** **Recursion**

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7" (7" bind edge)
- bulk pack in cartons

Quantity: 2,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 12pt C1S
116 sheets on 55# natural offset text

- Text is furnished as folded signatures (7-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our dock. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.64 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

TheBinderyMN.com

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Finish With Us!