

Date: 4/2/2026

# PURCHASE ORDER

89498MS

## VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**  
 \_\_\_\_\_  
**8309 Brooklyn Blvd**  
 \_\_\_\_\_  
**Brooklyn Park, MN 55445**  
 \_\_\_\_\_

Attn: **Eric Feuerstein**  
 \_\_\_\_\_  
 \_\_\_\_\_

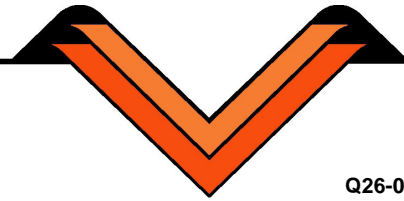
QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: BETTER PART FOUR GOSPELS COMPACT EDN (6843)	4.40
(5% Maximum Over Run)	For: Sophia Institute Press Exact reprint: J25-07119 / 85473DK / 8/28/25	
(5% Maximum Under Run)	- Follow enclosed specs - 2,000 books @ \$ 4.40 per book (Quote #Q81199) - Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 08/26/26 The Bindery to ship: 09/18/26	

Job No: **J26-03026**

Total Price: **\$8,800.00**

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: **04/02/26** DATE NEEDED: **04/02/26**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q81199**

**Q26-04486 / J26-03026**

VERSA CONTACT: **Mark Sanders**

TITLE: **BETTER PART FOUR GOSPELS COMPACT EDN (6843)**

PUBLISHER: **SOPHIA INSTITUTE PRESS**

RUN QUANTITY: **2000** TOTAL PAGES: **1024** TEXT TRIM SIZE: **5 X 7 1/2**

SIGNATURES: **32 - 32 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: **1/16** SIGNATURE SEQUENCE: \_\_\_\_\_

TEXT STOCK: **Special Order: 40 lb. White Offset - 656 PPI**

COVER STOCK: **141 lb. White 12 Pt (C1S) - 166 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

**Place one sheet of 10 pt. c1s at top and bottom of each carton. Also add 1/4 yellow ribbon to each book.**

## Estimate



8201 Brooklyn Blvd  
Suite 1500  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

**DATE:** 3/24/2026  
**TO:** Denise Fandel  
Versa Press, Inc.  
**FROM:** Justine Carpenter 763-201-2740  
**QUOTE:** Q81199

Thank you for the opportunity to provide you with the following estimate. Estimate valid for 30 days unless otherwise indicated.

**Project:** **The Better Part Four Gospels - Compact**

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7-1/2" (7-1/2" bind edge)
- add ribbon
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp flush cover on 12pt C1S  
512 sheets on 40# offset  
RIBBON

- Text is furnished as folded signatures (32-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our dock. We can provide transportation if requested. Shipping charges would apply.

**Price:**

1,000 books	\$4.81 per book
2,000	\$4.40
3,000	\$4.24
4,000	\$4.15

- Prices include cartons

**Your Bindery Team**

**TheBinderyMN.com**

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**