

Date: 4/1/2026

PURCHASE ORDER

89460HG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445

Attn: Eric Feuerstein

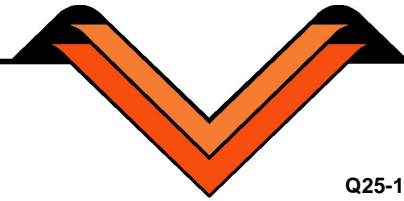
QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: WISE SAYINGS	1.01
5% Maximum Over Run	For: Banner Of Truth - Follow enclosed specs	
5% Maximum Under Run	- 5,000 Copies @ \$ 1.01 Each (Quote # Q79223, dated 8/26/25) - *** IMPORTANT - 2" face trim on text sigs exceeds maximum allowed by the Bindery. Will there be an additional charge due to the large face trim. *** - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship folded signatures of the text & flat press sheets of the cover: ????	
	Delivery date: The Bindery to ship 5 - 7 working days after receipt of all materials	

Job No: **J26-02812**

Total Price: **\$5,050.00**

ORDERED BY: **Howard Gerdom**

RECEIVED :



DATE: 04/01/26 DATE NEEDED: 04/01/26

VENDOR: the Bindery

ATTENTION: Justine Carpenter

QUOTE: Q79223

Q25-12895 / J26-02812

VERSA CONTACT: Howard Gerdom

TITLE: WISE SAYINGS

PUBLISHER: BANNER OF TRUTH

RUN QUANTITY: 5000 TOTAL PAGES: 152 TEXT TRIM SIZE: 3 5/8 X 5 1/4

SIGNATURES: 4 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: _____ SIGNATURE SEQUENCE: 1-32, 1-8, 1-32, 1-16 & 2-32's

TEXT STOCK: 50 lb. Natural Offset (Eggshell) - 500 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Cut covers, gather text signatures, PUR perfect bind, 3-side trim to 3-5/8" x 5-1/4" (5-1/4" binding edge) & bulk pack in cartons.

Estimate



DATE: 8/26/2025
TO: Gail Chasteen
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q79223

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Wise Sayings*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 3-5/8" x 5-1/4" (5-1/4" bind edge)
- bulk pack in cartons

Quantity: 5,000 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
76 sheets on 50# offset

- Text is furnished as folded signatures (4-32pp, 1-16pp, 1-8pp)
- **Maximum head, foot and face trim is 1-9/16", minimum is 1/8"**
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- **Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot**
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.01 per book
• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

