

Date: 3/16/2026

PURCHASE ORDER

89055MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445

Attn: Eric Feuerstein

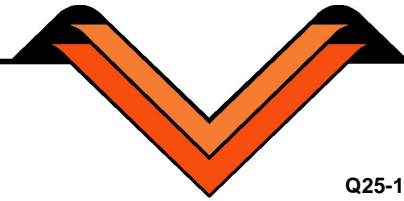
QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: THE TENDER HEART	0.85
5% Over Run	For: Banner Of Truth	
5% Under Run	- Follow enclosed specs	
	- 2,500 Copies @ \$.85 Each	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship folded signatures of the text & flat press sheets of the cover: 04/07/26	
	Delivery date: The Bindery to ship 04/17/26	

Job No: **J26-02170**

Total Price: **\$2,125.00**

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 03/16/26 DATE NEEDED: 03/16/26

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q81113

Q25-12287 / J26-02170

VERSA CONTACT: Mark Sanders

TITLE: **THE TENDER HEART**

PUBLISHER: **BANNER OF TRUTH**

RUN QUANTITY: 2500 TOTAL PAGES: 88 TEXT TRIM SIZE: 3 5/8 X 5 1/4

SIGNATURES: 2 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1 1/4" GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: _____

TEXT STOCK: **60 lb. White Offset (Smooth) - 436 PPI [D]**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

Estimate



8201 Brooklyn Blvd
Suite 1500
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

DATE: 3/13/2026
TO: Brian Oppen
Versa Press, Inc.
FROM: Justine Carpenter 763-201-2740
QUOTE: Q81113

Thank you for the opportunity to provide you with the following estimate. Estimate valid for 30 days unless otherwise indicated.

Project: *The Tender Heart*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 3-5/8" x 5-1/4" (5-1/4" bind edge)
- bulk pack in cartons **Cartons cannot exceed 30#'s**

Quantity: 2,500 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 44 sheets on 60# offset
- Text is furnished as folded signatures (2-32pp, 1-8pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Minimum signature size is 4-1/4" x 5-1/2"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our dock. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.85 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

TheBinderyMN.com

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!