

Date: 3/16/2026

# PURCHASE ORDER

89030MS

## VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**  
**8309 Brooklyn Blvd**  
**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

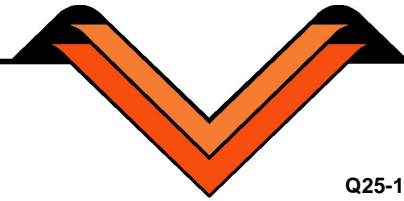
QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: SINFUL SPEECH	0.93
5% Over Run	For: Banner Of Truth	
5% Under Run	- Follow enclosed specs	
	- 2,500 Copies @ \$ .93 Each	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship folded signatures of the text & flat press sheets of the cover: 04/07/26	
	Delivery date: The Bindery to ship 04/17/26	

Job No: **J26-02165**

Total Price: **\$2,325.00**

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: **03/16/26** DATE NEEDED: **03/16/26**

VENDOR: **The Bindery**

ATTENTION: **JUstine Carpenter**

QUOTE: **Q79098**

**Q25-12291 / J26-02165**

VERSA CONTACT: **Mark Sanders**

TITLE: **SINFUL SPEECH**

PUBLISHER: **BANNER OF TRUTH**

RUN QUANTITY: **2500** TOTAL PAGES: **96** TEXT TRIM SIZE: **3 5/8 X 5 1/4**

SIGNATURES: **3 - 32 pg sig.**

HEAD TRIM: **1 1/4"** GUTTER TRIM: **1/16** SIGNATURE SEQUENCE: \_\_\_\_\_

TEXT STOCK: **60 lb. White Offset (Smooth) - 436 PPI [D]**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

## Estimate



**DATE:** 8/26/2025  
**TO:** Shelly Buttrum  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q79098

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Sinful Speech*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 3-5/8" x 5-1/4" (5-1/4" bind edge)
- bulk pack in cartons

**Quantity:** 2,500 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
48 sheets on 60# offset

- Text is furnished as folded signatures (3-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.93 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*