

Date: 2/20/2026

# PURCHASE ORDER

88509KR-BIND

## VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

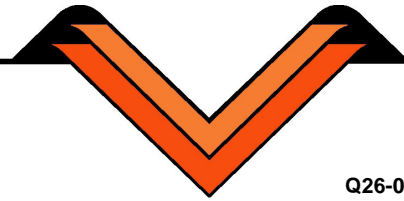
QUANTITY	DESCRIPTION	UNIT PRICE
10000	Title: WHY JESUS? EXPANDED EDITION PB	0.15
5% Maximum Over Run	For: Harper Collins Christian Publishing, Inc. - Follow enclosed specs	
5 % Maximum Under Run	- 10,000 Copies @ \$ .15 per book (Quote #80812) - Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 3/3/26	
	The Bindery to ship: 3/11/26	

Job No: **J26-01522**

Total Price: **\$1,500.00**

ORDERED BY: **Keith Roos**

RECEIVED :



DATE: **02/20/26** DATE NEEDED: **02/20/26**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q80812**

**Q26-02363 / J26-01522**

VERSA CONTACT: **Keith Roos**

TITLE: **WHY JESUS? EXPANDED EDITION PB**

PUBLISHER: **HARPER COLLINS CHRISTIAN PUBLISHING, INC.**

RUN QUANTITY: **10000** TOTAL PAGES: **48** TEXT TRIM SIZE: **4 1/2 X 7 1/8**

SIGNATURES: **1 - 32 pg sig. 1 - 16 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: **1/16** SIGNATURE SEQUENCE: **1-16, 1-32**

TEXT STOCK: **55 lb. Natural Offset Recycle (Antique) - 360 PPI - FSC**

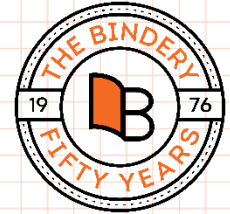
COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

INSTRUCTIONS: **200 books/carton**



## Estimate

**DATE:** 2/12/2026  
**TO:** Michael Packard  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** **Q80812**

8201 Brooklyn Blvd  
Suite 1500  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving **Dock Doors 31 - 36**

Thank you for the opportunity to provide you with the following estimate. Estimate valid for 30 days unless otherwise indicated.

**Project:**

**Why Jesus**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7-1/8" (7-1/8" bind edge)
- bulk pack in cartons

**Quantity:**

10,000 books all one version  
In order to ensure making quantity, please provide 3% extra materials

**You furnish:**

- 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 55# natural offset text
- Text is furnished as folded signatures (1-32pp, 1-16pp)
  - Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
  - Folded sigs must have closed spine (no z-folds)
  - Cover stock should have grain running parallel to spine to help prevent cracking
  - Covers furnished on press sheets for us to trim
  - Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
  - Sigs are furnished skid packed or in skid tubs
  - UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:**

FOB our dock. We can provide transportation if requested. Shipping charges would apply.

**Price:**

- \$0.15 per book
- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

[TheBinderyMN.com](http://TheBinderyMN.com)

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**