

Date: 1/30/2026

## PURCHASE ORDER

88134KR-BIND

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Attn: Justine Carpenter

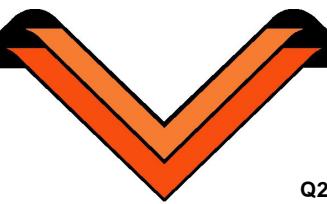
QUANTITY	DESCRIPTION	UNIT PRICE
500 5% overs 5% unders	Title: UNDERSTANDING SALVATION (SPANISH) For: Cottonwood Church - Follow enclosed specs - 500 Copies @ \$ 1.33 / each - Use 42" x 36", 2-Way - P-9 Pallet(s) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Materials Ship: 2/13/26 The Bindery to ship: 2/20/26	1.33

Job No: **J26-00732**

Total Price: **\$665.00**

ORDERED BY: **Keith Roos**

RECEIVED :

DATE: 01/30/26	DATE NEEDED: 01/30/26	
VENDOR: The Bindery		Q26-00921 / J26-00732
ATTENTION: Justine Carpenter		
QUOTE: Q80555		VERSA CONTACT: Keith Roos
TITLE: UNDERSTANDING SALVATION (SPANISH)		
PUBLISHER: COTTONWOOD CHURCH		
RUN QUANTITY: 500	TOTAL PAGES: 48	TEXT TRIM SIZE: 4 X 6
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-16, 1-32
TEXT STOCK: 45 lb. Natural Alternative (Smooth) - 400 PPI		
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC		
MATERIALS PROVIDED AS: Folded Ungathered Signatures		
BINDING TYPE: Perfect		<input checked="" type="checkbox"/> PUR Glue
PACKING: Cartons Supplied by Vendor		
INSTRUCTIONS: Cartons must be under 32lbs		

# Estimate



**DATE:** 1/20/2026

**TO:** Denise Fandel  
Versa Press, Inc.

**FROM:** Justine Carpenter

**QUOTE:** Q80555

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors **31 - 36**

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Understanding Salvation*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4" x 6" (6" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 45# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 400 books \$1.60 per book

500	\$1.33
750	\$0.96
1,000	\$0.78

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**