

Date: 1/29/2026

PURCHASE ORDER

88100KR

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445
Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
500 (5% Maximum Over Run)	Title: NORTH U. TRIM (6TH EDN) For: American Sailing Association Exact Reprint of PO: 78704DK, J24-56971, 8/14/24 - Follow enclosed specs - 500 Copies @ \$ 1.58 / Each (per quote) - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 2/16/26 The Bindery to Ship: 2/24/26	1.58
Job No:	J26-00819	Total Price: \$790.00

ORDERED BY: **Keith Roos**

RECEIVED :

DATE: 01/29/26 DATE NEEDED: 01/29/26

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q80438 VERSA CONTACT: Keith Roos

Q26-00222 / J26-00819

TITLE: NORTH U. TRIM (6TH EDN)

PUBLISHER: AMERICAN SAILING ASSOCIATION

RUN QUANTITY: 500 TOTAL PAGES: 216 TEXT TRIM SIZE: 11 X 8 1/2 OBLONG: YES

SIGNATURES: 13 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 1-16, 1-8, 12-16's

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect PUR Glue

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 1/7/2026
TO: Denise Fandel
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q80438

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: ***Trim 6***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
108 sheets on 80# matte text

- Text is furnished as folded signatures (13-16pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 500 books \$1.58 per book
750 \$1.18
1,000 \$0.98

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!