

Purchase Order



POS Professional Office Services, Inc.

P.O. Box 450
WATERLOO, IA 50704

PO NUMBER	DATE	PAGE
437664	1/28/26	1

VENDOR: 97785
BINDERY, INC., THE
8201 BROOKLYN BLVD #1500
BROOKLYN PARK MN 55445

SHIP TO:
POS - MINNESOTA
2902 3RD ST S
WAITE PARK, MN 56387

ATTN:

NOTIFY:

User: CSTEARNs

LINE	QUANTITY	UM	ITEM	DESCRIPTION	COST
1.00	1000	EA	BOOKS	BOOKS	2.60

DELIVERY DATE 2/19/26

JANOME #2344372 - QTY 1000 - DUE 2/19
QUOTE #Q80448.2 - SEE ATTACHED FOR DETAILS
PALMER TO SUPPLY +5% ADD'L MATERIAL FOR SPOIALGE

PO TOTAL

2600.00

Purchase Order Request

Date of Request: 1/22/26

Contact Person: Steve Menk

Customer Name: Janome America

Customer #: 520840

Sales Order #: 2344372

Form ID #: 2601346

Job Description: Janome Continental M8 Workbook

Quantity: 1,000

Samples Requested: 8

Vendor Name: The Bindery

Vendor #: 97785

Quote #: Q80448.2

Price: \$2,620.80

Date to Vendor:

Date Back From Vendor:

Vendor instructions:

PALMER TO SUPPLY:

504 (+ 5% spoilage) of the cover press sheets - 2-out on 19x25.

1,008 (+ 5% spoilage) each of (9) 16-pg & (1) 4-pg folded sigs.

Proof.

20 boxes 11 x 11 x 10 #S-19098

INSTRUCTIONS:

Spiral bind with white plastic 1,000 books + 8 samples.

Shrink wrap each book individually.

Box in supplied cartons and label per information below.

Finished size is 8.5 x 11. 148 pages (74 sheets) + covers.

Special instructions:

Label cartons as:

Janome of America, Inc.

Continental M8 Workbook

Order #2344372

Qty. ____

Estimate



DATE: 1/23/2026
TO: Julio Garcia
Palmer Printing Company
FROM: Justine Carpenter
QUOTE: Q80448o2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors **31 - 36**

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Continental M8 Model Workbook*

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 8-1/2" x 11" (11" spine)
- punch holes for binding
- bind with a white plastic spiral binding on the 11" edge
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 5% extra materials

You furnish: 2 covers-2pp on 100# silk cover
74 sheets on 80# offset

- Text is furnished as folded signatures (9-16pp,1-4pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished on press sheets for us to trim to the same size as the signatures
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$3.13 per book
	750	\$2.78
	1,000	\$2.60
	1,500	\$2.31
	2,000	\$2.21
	2,500	\$2.12
	3,000	\$2.07

- Prices do not include cartons.
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!