

# Purchase Order

PO NUMBER	DATE	PAGE
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437664 1/28/26 1

VENDOR: 97785  
BINDERY, INC., THE  
8201 BROOKLYN BLVD #1500  
BROOKLYN PARK MN 55445

SHIP TO:  
POS - MINNESOTA  
2902 3RD ST S  
WAITE PARK, MN 56387

ATTN:

NOTIFY:

User: CSTEARNS

LINE	QUANTITY	UM	ITEM	DESCRIPTION	COST
1.00	1000	EA	BOOKS	BOOKS	2.60

DELIVERY DATE 2/19/26

JANOME #2344372 - QTY 1000 - DUE 2/19  
QUOTE #Q80448.2 - SEE ATTACHED FOR DETAILS  
PALMER TO SUPPLY +5% ADD'L MATERIAL FOR SPOIALGE  
\*\*\*\*\*

PO TOTAL
2600.00

# Purchase Order Request

Date of Request: 1/22/26

Contact Person: Steve Menk

Customer Name: **Janome America**

Customer #: **520840**

Sales Order #: **2344372**

Form ID #: **2601346**

Job Description: **Janome Continental M8 Workbook**

Quantity: **1,000**

Samples Requested: **8**

Vendor Name: **The Bindery**

Vendor #: **97785**

Quote #: **Q80448.2**

Price: **\$2,620.80**

Date to Vendor:

Date Back From Vendor:

## Vendor instructions:

### PALMER TO SUPPLY:

504 (+ 5% spoilage) of the cover press sheets - 2-out on 19x25.

1,008 (+ 5% spoilage) each of (9) 16-pg & (1) 4-pg folded sigs.

Proof.

20 boxes 11 x 11 x 10 #S-19098

### INSTRUCTIONS:

Spiral bind with white plastic 1,000 books + 8 samples.

Shrink wrap each book individually.

Box in supplied cartons and label per information below.

Finished size is 8.5 x 11. 148 pages (74 sheets) + covers.

## Special instructions:

### Label cartons as:

Janome of America, Inc.

Continental M8 Workbook

Order #2344372

Qty.

## Estimate



**DATE:** 1/23/2026  
**TO:** Julio Garcia  
Palmer Printing Company  
**FROM:** Justine Carpenter  
**QUOTE:** Q80448o2

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Continental M8 Model Workbook*

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 8-1/2" x 11" (11" spine)
- punch holes for binding
- bind with a white plastic spiral binding on the 11" edge
- shrinkwrap finished books individually
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 5% extra materials

**You furnish:** 2 covers-2pp on 100# silk cover

**74 sheets on 80# offset**

- Text is furnished as folded signatures (9-16pp, 1-4pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished on press sheets for us to trim to the same size as the signatures
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	500 books	\$3.13 per book
	750	\$2.78
	1,000	\$2.60
	1,500	\$2.31
	2,000	\$2.21
	2,500	\$2.12
	3,000	\$2.07

- Prices do not include cartons.
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**