

Date: 1/27/2026

PURCHASE ORDER

88062KR

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445
Attn: Eric Feuerstein

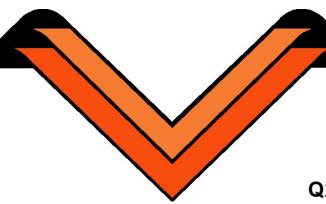
QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: SQUIRMING	1.27
5% overrun	For: Coffee House Press	
5% underrun	1000 Copies @ \$ 1.27 / EA - Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-25 pallets Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 02/20/26 Delivery date: 3/10/26	

Job No: **J26-00714**

Total Price: **\$1,270.00**

ORDERED BY: **Keith Roos**

RECEIVED :

DATE: 01/27/26	DATE NEEDED: 01/27/26		
VENDOR: The Bindery		Q25-04894 / J26-00714	
ATTENTION: Justine Carpenter		VERSA CONTACT: Keith Roos	
QUOTE: Q79680			
TITLE: SQUIRMING			
PUBLISHER: COFFEE HOUSE PRESS			
RUN QUANTITY: 1000	TOTAL PAGES: 144	TEXT TRIM SIZE: 5 1/4 X 6 1/4	
SIGNATURES: 4 - 32 pg sig. 1 - 16 pg sig.			
HEAD TRIM: 1 1/4	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-32, 1-16, 3-32's	
TEXT STOCK: 45 lb. Natural Alternative (Smooth) - 400 PPI			
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC			
MATERIALS PROVIDED AS: Folded Ungathered Signatures			
BINDING TYPE: Perfect		<input checked="" type="checkbox"/> X	PUR Glue
PACKING: Cartons Supplied by Vendor			

ADDITIONAL INSTRUCTIONS:

French Flap on Front Cover Only with 1/16" Overhang

Estimate



DATE: 10/2/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q79680

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Squirming*
• cut covers
• score and fold front French flap
• gather signatures
• perfect bind books (PUR perfect bind)
• 3-side trim to 5-1/4" x 6-1/4" (6-1/4" bind edge)
• bulk pack in cartons **(Please note our system estimates 31 per carton, we will not be able to fit 80 books per carton)**

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 6pp flush cover with French flap in the front on 10pt C1S
72 sheets on 45# offset
• Text is furnished as folded signatures (4-32pp, 1-16pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 500 books \$1.78 per book
1,000 \$1.27
1,500 \$1.10
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!