

Purchase Order

Printed: 1/20/2026 9:54:28AM

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: Jason Jacques

Signature

PO Number: 107635
PO Date: 1/20/2026
Confirming: No
Terms: n30
FOB: Origin
Ship Via: Vendor Delivery
Customer: Medtronic [5192]

Supplier Acknowledgment Number: 1/20/2026

Supplier: 1197
Bindery, The
8201 Brooklyn Blvd.
Suite 1500
BROOKLYN PARK MN 55445
Attention:
Phone: 763-201-2800
Fax:

Ship To:
Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA
Attention: Shipping / Receiving
Phone: 763-425-4251

Notes: Ref #80390 - 01-02-2025

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
10.0000		Samples	0.2300	E	\$2.30
0.00% Overs Allowed	obe				
No Under Runs Allowed	Job: 330743				

Expected: 2/11/2026

Deliver samples to Jason Jacques

24,000.0000		Live Run - Perfect bind 224-page + cover Inspection included	0.2300	E	\$5,520.00
0.00% Overs Allowed	obe				
No Under Runs Allowed	Job: 330743				

Expected: 2/11/2026

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NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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MEDTRONIC Part #M981536A001DOC2 Rev 1A - IFU Affinity NT 541T TUV
 Size of book: 5.5" x 8.5"
 224 pages + 4-page wraparound cover.

Sample Quantity = 10
 Live Quantity = 24,000
 Total Quantity = 24,010

Exact Rerun of previous PO 104574 dated 06/10/2025
 Rerun with quantity change of previous PO 103648 dated 03/27/2025
 Rerun with quantity change of previous PO 103626 dated 03/26/2025
 Rerun with quantity change of previous PO 101847 dated 10/31/2024
 Rerun with quantity change of previous PO 999997 dated 06/11/2024
 Rerun with quantity change of previous PO 96459, dated 09/12/2023

Provided materials:

- 1) Text: seven, 32-page folded signatures, 40# uncoated offset.
- 2) Cover: 8up, 26x40 press sheets. 65# uncoated cover.
- 3) Old sample
- 4) Signature collation mockup.
- 5) Ruled Cover Sheet
- 6) Carton Labels for Live Run
- 7) Cartons x336 11.25x8.75x9.5 - Send along 522

RUN ALL.

Collate + perfectbind on 8.5" spine with four score side glue (hinge score) per old sample and signature mockup.
 1/8" grind. 9/16" head, and foot trims. 5/8" face trim.

Carton pack 46 books per box. in 11.25x8.75x9.5" (cartons provided by The Bindery)

Label 24,000 with carton labels provided by Visions Inc.

Label any overs with small label: item name from description line above and quantity per box.

Palletize on standard pallets.

Pull a continuity sample every 50 books, inspect your binding, and put in a separate box. Label as continuity samples.
 These will be part of the finished count. (Our client is quality conscious).

We will deliver segregated samples to you.

Run all these marked samples as part of the finished quantity.

Ten of these must deliver back to Visions, Inc, packaged and labeled separately.

Job: 330743

PO Total: \$5,522.30

NOTIFICATION OF CHANGES: Visions is to be notified of any changes to raw materials, facilities, processes, or suppliers.

Bill To

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com