

**Purchase Order**

Printed: 1/20/2026 9:54:28AM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** *Jason Jacques*

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**Signature****PO Number: 107635**

PO Date: 1/20/2026

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: Medtronic [5192]

Supplier Acknowledgment Number: 1/20/2026

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
Attention:  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
Attention: Shipping / Receiving  
Phone: 763-425-4251

**Notes: Ref #80390 - 01-02-2025****NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
<b>10.0000</b>		<b>Samples</b>	0.2300	E	\$2.30
0.00% Overs Allowed	obe				
No Under Runs Allowed	<b>Job: 330743</b>				

**Expected:** 2/11/2026

Deliver samples to Jason Jacques

<b>24,000.0000</b>		<b>Live Run - Perfect bind</b>	0.2300	E	\$5,520.00
0.00% Overs Allowed	obe	<b>224-page + cover</b>			
No Under Runs Allowed	<b>Job: 330743</b>	<b>Inspection included</b>			

**Expected:** 2/11/2026

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NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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MEDTRONIC Part #M981536A001DOC2 Rev 1A - IFU Affinity NT 541T TUV  
Size of book: 5.5" x 8.5"  
224 pages + 4-page wraparound cover.

Sample Quantity = 10  
Live Quantity = 24,000  
Total Quantity = 24,010

Exact Rerun of previous PO 104574 dated 06/10/2025  
Rerun with quantity change of previous PO 103648 dated 03/27/2025  
Rerun with quantity change of previous PO 103626 dated 03/26/2025  
Rerun with quantity change of previous PO 101847 dated 10/31/2024  
Rerun with quantity change of previous PO 99997 dated 06/11/2024  
Rerun with quantity change of previous PO 96459, dated 09/12/2023

Provided materials:

- 1) Text: seven, 32-page folded signatures, 40# uncoated offset.
- 2) Cover: 8up, 26x40 press sheets. 65# uncoated cover.
- 3) Old sample
- 4) Signature collation mockup.
- 5) Ruled Cover Sheet
- 6) Carton Labels for Live Run
- 7) Cartons x336 11.25x8.75x9.5 - Send along 522

RUN ALL.

Collate + perfectbind on 8.5" spine with four score side glue (hinge score) per old sample and signature mockup.  
1/8" grind. 9/16" head, and foot trims. 5/8" face trim.

Carton pack 46 books per box. in 11.25x8.75x9.5" ( cartons provided by The Bindery )  
Label 24,000 with carton labels provided by Visions Inc.  
Label any overs with small label: item name from description line above and quantity per box.  
Palletize on standard pallets.

Pull a continuity sample every 50 books, inspect your binding, and put in a separate box. Label as continuity samples.  
These will be part of the finished count. (Our client is quality conscious).

We will deliver segregated samples to you.  
Run all these marked samples as part of the finished quantity.  
Ten of these must deliver back to Visions, Inc, packaged and labeled separately.

# Job: 330743

PO Total: \$5,522.30

**NOTIFICATION OF CHANGES:** Visions is to be notified of any changes to raw materials, facilities, processes, or suppliers.

**Bill To**

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com