

## 87859MS

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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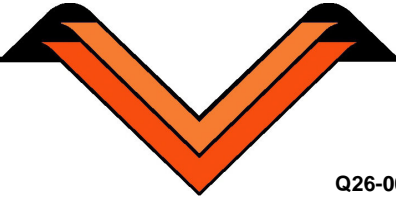
Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 01/19/26	DATE NEEDED: 01/19/26
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q26-00046 / J26-00500
QUOTE: Q80404	VERSA CONTACT: Mark Sanders

TITLE: MY DAY IS RUINED!		
PUBLISHER: BOYS TOWN PRESS		
RUN QUANTITY: 4000	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9
SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]	
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC	
MATERIALS PROVIDED AS: Folded Ungathered Signatures	
BINDING TYPE: Perfect	

PACKING: Cartons Supplied by Vendor
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ADDITIONAL INSTRUCTIONS:

Double wall cartons

## Estimate



8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

DATE: 1/5/2026  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q80404

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: ***My Day Is Ruined***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	3,000 books	\$0.34 per book
	4,000	\$0.29
	5,000	\$0.26

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

TERI	Eric Feuerstein	Scott Rooney	Jane Stire	Mike Cress	Justine Carpenter
1465	763-201-2732	763-201-2704	763-201-2735	763-201-2725	763-201-2740
East 1					

All quotes  
through  
Paper a

Finish With Us!