

Date: 1/19/2026

## PURCHASE ORDER

87859MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
4000 Maximum 100 books Over Run NO Under Run	<p>Title: MY DAY IS RUINED!</p> <p>For: Boys Town Press</p> <ul style="list-style-type: none"><li>- Follow enclosed specs</li><li>- 4,000 Copies @ \$.29 Each</li><li>- Ship per shipping instructions and carton label(s) enclosed with materials.</li><li>- Use 48" x 40", 4-Way - P-1 pallets</li></ul> <p>Send 2 sample books to Versa Press, Inc.</p> <p>Ship folded signatures of the text &amp; flat press sheets of the cover: 02/10/26</p> <p>Delivery date: The Bindery to ship 02/20/26</p>	0.29

Job No: **J26-00500**

Total Price: **\$1,160.00**

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 01/19/26

DATE NEEDED: 01/19/26

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q80404

VERSA CONTACT: Mark Sanders

Q26-00046 / J26-00500

TITLE: MY DAY IS RUINED!

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 4000 TOTAL PAGES: 32 TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Double wall cartons

## Estimate



**DATE:** 1/5/2026

**TO:** Andy Guzman  
Versa Press, Inc.

**FROM:** Justine Carpenter

**QUOTE:** Q80404

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *My Day Is Ruined*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.34 per book  
4,000 \$0.29  
5,000 \$0.26

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

TERI  
1465  
East 1

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740