

55133

Date: 12/2/2025

PURCHASE ORDER

87112KR-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
750	Title: MAXIMILLIAN KOLBE (0803S)	0.98
5% overs	For: Sophia Institute Press	
5% unders	- Follow enclosed specs	
	- 750 Copies @ \$ 0.98 / each	
	- Use 42" x 36", 2-Way - P-9 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 12/23/25	
	The Bindery to ship: 12/30/25	
Job No: J25-10051		Total Price: \$735.00

ORDERED BY: **Keith Roos**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 12/02/25

DATE NEEDED: 12/02/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q80119

VERSA CONTACT: Keith Roos

Q25-17684 / J25-10051

TITLE: MAXIMILLIAN KOLBE (0803S)

PUBLISHER: SOPHIA INSTITUTE PRESS

RUN QUANTITY: 750

TOTAL PAGES: 54

TEXT TRIM SIZE: 9 X 12

SIGNATURES: 3 - 18 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 3-18's

TEXT STOCK: 70 lb. White Coated (Matte) - 512 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

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PUR Glue

PACKING: Cartons Furnished by Versa

INSTRUCTIONS: 80 books/box

Estimate



DATE: 11/24/2025
TO: Denise Fandel
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q80119

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Maximillion*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 12" (12" bind edge)
- bulk pack 80 per carton

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
27 sheets on 70# offset

- Text is furnished as folded signatures (3-18pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	750 books	\$0.98 per book
	1,000	\$0.80
	1,500	\$0.63
	2,000	\$0.54

• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Bindery Work Order

Job No: J25-10051 Q25-17684 Status Group: 2549.2 Sales Rep: TF Order Entry: ZG Planner: KR SOPHIA INSTITUTE PRESS 594 MAXIMILLIAN KOLBE (0803S) ISBN: PO: 3216-6848-0803s 4th Printing Reprint: J23-56893 Due Date: 12/9/2025 Trim Size: 9 x 12 Spine: 0.13 Trim Size (mm): Non-Standard Spine (mm): 3.3 Number Books: 750 No 64s: 0 No 32s: 0 No 18s: 3 No 16s: 0 No 12s: 0 No 8s: 0 No 6s: 0 Max Run: 787 Min Run: 787		Box No: Box S-20 Qty / Stack: 40 No of Boxes: 10 No. Stacks: 2 Books / Box: 80 Exact Maj. Sheets: 0 Max Box Wt: 40 Min. Sheets: 0 Label Box: 1 End & 1 Side Top Sheets: Pallet Size: New 48" x 40", 4-Way - P-2 Max Pallet Ht: 46 Recipe: 197 Recipe Name: Prog25 No Layers: 6 Toggle: 1 Pattern: 20 Boxer Per Layer: 7 Boxes Per Skid: 42 Comments:	
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Perfect Bound Books - Bal	750	Common Carrier	787	712	

Standard Shipping Instructions

594

SOPHIA INSTITUTE PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	False	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	BAL	Shipping-SOPHIA INSTITUTE PRESS 18 CELINA AVE, UNIT #1 DOCK #3 NASHUA	Unassigned	Common Carrier	
	Phone: 603-641-9344		NH Ext:	03063 Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	

Payment Type: 3rd Party

Location Instr: Contact Cindy Scalp@Versa Press for Carrier.

Bill To Information	Forward Information
Versa Press, Inc 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

SOPHIA INSTITUTE
MAXIMILLIAN KOLBE
(0803S)

ISBN: 978-1-64413-080-3



9781644130803

14.95



PO: 3216-6848-0803s 4th Pr
QTY: