

Date: 12/3/2025

PURCHASE ORDER

87151ST

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: A TEACHER'S PROMISE	0.28
(5% Maximum Over Run)	For: Redleaf Press	
	- Follow enclosed specs	
(0% Maximum Under Run)	- 3000 Copies @ \$ 0.28 per book (Quote #Q78613R2)	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 12/22/25	
	The Bindery to ship: 12/31/25	
Job No: J25-10119		Total Price: \$840.00

ORDERED BY: **Scott Turk**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 12/03/25

DATE NEEDED: 12/31/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78613R2

Q25-09781 / J25-10119

VERSA CONTACT: Scott Turk

TITLE: A TEACHER'S PROMISE

PUBLISHER: REDLEAF PRESS

RUN QUANTITY: 3000

TOTAL PAGES: 32

TEXT TRIM SIZE: 8 X 10 3/8

SIGNATURES: 1 - 18 pg sig. 1 - 12 pg sig. 1 - 2 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1-12, 1-2, 1-18

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

NO UNDERS.

Estimate



DATE: 12/1/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78613R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *A Teachers Promise*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10-3/8" (10-3/8" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-18pp, 1-12pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	700 books	\$0.81 per book
	1,000	\$0.61
	2,500	\$0.31
	3,000	\$0.28
	4,000	\$0.24
	5,000	\$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

362

REDLEAF PRESS

Contact Instructions:

Fax Instructions: Fax packing list and BOL to Bryan Ramefanger

Truck Type:

Delivery Instructions: DO NOT USE DOHRN

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	False	False	True	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product Qty Branch Name Contact Name Ship Method Ship Instructions
Bound Books *BAL* Shipping-REDLEAF PRESS Common Carrier Call 651-641-6662 1 hr before delivery.
10 YORKTON COURT
DOOR #4
ST. PAUL MN 55117
Phone: 651-641-6615 Ext: Fax:
Carrier Name: Double D CarrierAcctNo: Dock Hours:
Express
Payment Type: *3rd Party* *Contact Cindy Scalf@versa press for Carrier*
Location Instr: Call 651-641-6662 1 hr before delivery.

Bill To Information	Forward Information
Versa Press, Inc 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

12/4/2025

10:27:23 AM

Bindery Work Order

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JobNo: J25-10119 Q25-09781 Status-Group: 2549:2 Sales-Rep: PJ Order-Entry: ZG Planner: ST2 REDLEAF PRESS 362 A TEACHER'S PROMISE ISBN: PO: 16285 Reprint: J24-60402 Due Date: 12/9/2025 Trim Size : 8 x 10 3/8 Spine : 0.09 Trim Size (mm): Non-Standard Spine (mm): 2.3 Number Books: 3000 No64s: 0 No32s: 0 No18s: 1 No16s: 0 No12s: 1 No8s: 0 No6s: 0 Max Run: 3150 Min Run: 3000		Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: Approx Maj. Sheets: 0 Max Box Wt: 40 Min. Sheets: 0 Label Box: 1 End & 1 Side Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max Pallet Ht: 49 Recipe: 0 Recipe-Name: None No-Layers: 0 Toggle: 0 Pattern: 0 Boxer-Per-Layer: 0 Boxes-Per-Skid: 0 Comments:	
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Perfect Bound Books - Bal	3000	Common Carrier	3150	3000	

TITLE: A TEACHER'S PROMISE
AUTHOR: ROBERTSON, RACHEL
PUBLISHER: REDLEAF PRESS

ON SALE: 12/25
PRINTED IN USA

PPON: 16285



(251) 16285

BARCODE

EAN

PRINTING #: 04



(10) 04

CTN QTY:



CTN WGT:



ISBN 13: 978-1-60554-723-7



(01) 9781605547234

COVER PRICE: \$09.95USD



(9012Q) 0995 USD