

Date: 11/25/2025

PURCHASE ORDER

87044KR

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**
8309 Brooklyn Blvd
Brooklyn Park, MN 55445

Attn: **Eric**

Job No: **J25-09975**

Total Price: **\$1,160.00**

ORDERED BY: **Keith Roos**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 11/25/25 DATE NEEDED: 11/25/25
VENDOR: The Bindery
ATTENTION: Justine Carpenter
QUOTE: Q80010 VERSA CONTACT: Keith Roos
Q25-17231 / J25-09975

TITLE: UNIQUELY WIRED
PUBLISHER: BOYS TOWN PRESS
RUN QUANTITY: 4000 TOTAL PAGES: 32 TEXT TRIM SIZE: 9 X 9
SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.
HEAD TRIM: 1/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 1-8, 1-24

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect X PUR GluePACKING: Cartons Supplied by VendorINSTRUCTIONS: Double wall cartons

ADDITIONAL INSTRUCTIONS:

PUR perfect bind. Hinge score cover.

Estimate



DATE: 11/13/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q80010

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Uniquely Wired*
• cut covers
• gather signatures
• perfect bind books (PUR perfect bind)
• 3-side trim to 9" x 9" (9" bind edge)
• bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt clear acetate
16 sheets on 70# matte text OR 50# White
• Text is furnished as folded signatures (1-24pp, 1-8pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• Sigs are furnished skid packed or in skid tubs
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 4,000 books \$0.29 per book
5,000 \$0.26
• Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bal	Bound Books - 4000	Shipping-VILLAGE WAREHOUSE RECEIVING 259 N. 144TH STREET	FRANK MOREY	Common Carrier	

BOYS TOWN NE 68010

Phone: 531-355-3205 Ext: Fax:

Carrier Name: CarrierAcctNo: Dock Hours:

Payment Type: PrePaid eMail:

Location Instr:

Bill To Information		Forward Information
Unassigned		Unassigned
Unassigned		Unassigned

Contact Cindy Salf for routing

11/26/2025

10:54:28 AM

Bindery Work Order

Page: 1

JobNo:	J25-09975	Q25-17231	Status Group:	2548.5	Box No:	Qty / Stack:	
Sales Rep:	JD	Order Entry:	RW	Planner:	KR	No of Boxes:	No. Stacks:
BOYS TOWN PRESS					3539	Books / Box:	Approx Maj. Sheets: 0
UNIQUELY WIRED						Max Box Wt: 35	Min. Sheets: 0
ISBN:		PO:	PO-00054637		Label Box: 1 End	Top Sheets:	
Reprint:	J24-52938	Due Date:	12/5/2025		Pallet Size: 48" x 40", 4-Way - P-1		
Trim Size :	9 x 9	Spine :	0.10		Max PalletHt:		
Trim Size (mm):	Non-Standard	Spine (mm):	2.5		Recipe: 0	Recipe Name:	None
Number Books:	4000				No Layers: 0	Toggle:	0
No64s:	0	No32s:	0	No18s:	0	Pattern:	0
No16s:	0	No12s:	0	No8s:	1	Boxes Per Skid:	0
No6s:	0				Comments:		
Max Run:	4200	Min Run:	4000				
Status	Product Description		Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books - Bal		4000	Common Carrier	4200	4000	

BOYS TOWN PRESS

978-1-944882-19-8

UNIQUELY WIRED

QTY:

WT: Lbs