



**VERSA PRESS, INC.**

Rev. 12/05/24

DATE: 11/18/25

DATE NEEDED: 11/18/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q79593

Q25-14499 / J25-09661

VERSA CONTACT: Mark Sanders

TITLE: THE HOGAN THAT GREAT GRANDFATHER BUILT

PUBLISHER: SALINA BOOKSHELF INC

RUN QUANTITY: 3000

TOTAL PAGES: 32

TEXT TRIM SIZE: 10 1/2 X 9

OBLONG: YES

SIGNATURES: 2 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Hinge score

## Estimate



DATE: 9/24/2025  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q79593

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: ***The Hogan That Great Grandfather Built***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-1/2" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S  
16 sheets on 80# matte text

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	2,500 books	\$0.35 per book
	3,000	\$0.31
	3,500	\$0.29
	5,000	\$0.24

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*



## Standard Shipping Instructions

3278

# SALINA BOOKSHELF INC

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

HOLD UNTIL RELEASED  
BY VERSA PRESS, INC.

Contact Cindy Scalf for Routing  
Info.

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Perfect Bound Books - 0 Bal		Shipping-SALINA BOOKSHELF	Unassigned	Common Carrier	
		2600 S. FLAGSTAFF RANCH RD.			
		FLAGSTAFF	AZ	86001	
Phone:	928-380-9259	Ext:		Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: 3rd Party Bill		eMail: elockard@salinabookshelf.com			
Location Instr: Delivery Appointment Required; Lift Gate Required;					

### Bill To Information

Versa Press, Inc  
1465 Spring Bay Rd.  
East Peoria, IL 61611

### Forward Information

Unassigned  
Unassigned

12/8/2025

7:46:11 AM

# Bindery Work Order

Page: 1

JobNo: J25-09661	Q25-14499	Status Group: 2546.4	Box No:	Qty / Stack:
Sales Rep: MS	Order Entry: RW	Planner: MS2	No of Boxes:	No. Stacks:
SALINA BOOKSHELF INC		3278	Books / Box:	Approx Maj. Sheets: 0
THE HOGAN THAT GREAT GRANDFATHER BUILT			Max Box Wt: 30	Min. Sheets: 0
ISBN:	PO: 202531		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 11/20/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 10 1/2 x 9	Spine : 0.09		Max PalletHt: 36	
Trim Size (mm): Non-Standard	Spine (mm): 2.3		Recipe: 0	Recipe Name: None
Number Books: 3000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 2	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 3150	Min Run: 3150			

**SALINA BOOKSHELF INC**

**978-1-960830-12-8**

**THE HOGAN THAT GREAT GRANDFATHER BUILT**

**QTY:                      WT:                      Lbs**