

Date: 1/12/2026

Rev: 1/13/2026 10:33:00 AM

PURCHASE ORDER

REVISED
87734KR

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

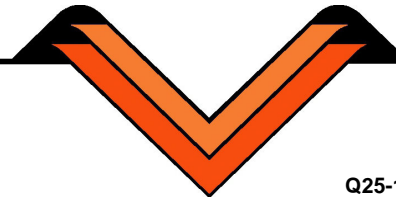
QUANTITY	DESCRIPTION	UNIT PRICE
20000	Title: ZEN MIND, BEGINNER'S MIND	0.90
5% overrun	For: Shambhala Publications	
5% underrun	20,000 Copies @ \$ 0.90 / EA	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-25 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 02/05/26	
	Delivery date: 12/03/2024	

Job No: **J26-00177**

Total Price: **\$18,000.00**

ORDERED BY: **Keith Roos**

RECEIVED :



DATE: **01/12/26**

DATE NEEDED: **01/12/26**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q79977**

Q25-17146 / J26-00177

VERSA CONTACT: **Keith Roos**

TITLE: **ZEN MIND, BEGINNER'S MIND**

PUBLISHER: **SHAMBHALA PUBLICATIONS**

RUN QUANTITY: **20000**

TOTAL PAGES: **176**

TEXT TRIM SIZE: **5 1/4 X 8 1/4**

SIGNATURES: **5 - 32 pg sig. 1 - 16 pg sig.**

HEAD TRIM: **1/8**

GUTTER TRIM: **1/16**

SIGNATURE SEQUENCE: **1-32, 1-16, 4-32's**

TEXT STOCK: **50 lb. Natural Offset (Antique) - 400 PPI [D]**

COVER STOCK: **Cover shipping direct from John Pow**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

INSTRUCTIONS: **44 books/box - Full Cartons Only**

ADDITIONAL INSTRUCTIONS:

3 1/2" French Flaps on covers, Trim with 1/16" overhang on the covers

Estimate



DATE: 11/12/2025
TO: Carly Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q79977

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Zen Mind*

- cut covers
- Score and Fold Covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/4" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons **(44 per carton)**

Quantity: see below

In order to ensure making quantity, please provide 3% extra materials

You furnish: 1 8pp cover with 3.5" French Flaps on 10pt C1S

88 sheets on 50# natrl

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	16,000 books	\$0.91 per book
	18,000	\$0.90
	20,000	\$0.90

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!