

Date: 1/12/2026

## PURCHASE ORDER

87743DK

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: HEALING PRAYERS - ENGLISH	0.24
5% Maximum Over Run	For: Heart Of The Holy Family Publishing, Inc. - Follow enclosed specs	
5% Maximum Under Run	- 5000 Copies @ \$0.24 Each (Quote: Q80402) - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship Signatures & Covers: 01/23/26 The Bindery ship date : 02/05/26	
Job No:	J26-00128	Total Price: \$1,200.00

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 01/12/26

DATE NEEDED: 02/05/26

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q80402

Q26-00040 / J26-00128

VERSA CONTACT: Douglas Kerns

TITLE: HEALING PRAYERS - ENGLISH

PUBLISHER: HEART OF THE HOLY FAMILY PUBLISHING, INC.

RUN QUANTITY: 5000 TOTAL PAGES: 32 TEXT TRIM SIZE: 4 X 6

SIGNATURES: 1 - 32 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1 - 32 pg. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 141 lb. White 12 Pt C1S W/ Gloss Lamination and Gold Foil Stamping

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

# Estimate



**DATE:** 1/5/2026  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q80402

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Q25-00040 Healing Prayers*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4" x 6" (6" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 6% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S 1.2 mil lam 1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

5,000 books	\$0.24 per book
10,000	\$0.18

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**