

Date: 1/8/2026

PURCHASE ORDER

87689MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445
Attn: Eric Feuerstein

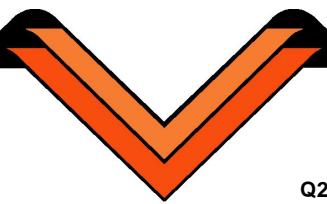
QUANTITY	DESCRIPTION	UNIT PRICE
1000 (5% Maximum Over Run) (5% Maximum Under Run)	<p>Title: QUIGNARD/ TERRACE IN ROME</p> <p>For: Wakefield Press</p> <p>- Follow enclosed specs</p> <p>- 1,000 Copies @ \$ 1.78 / Each</p> <p>- Ship per attached shipping instructions.</p> <p>Carton label(s) enclosed with materials.</p> <p>Send 2 sample books to Versa Press, Inc.</p> <p>Material ships: 01/26/2026</p> <p>The Bindery to Ship: 02/03/2026</p>	1.78

Job No: **J26-00001**

Total Price: **\$1,780.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

DATE: 01/08/26DATE NEEDED: 01/08/26VENDOR: The BinderyATTENTION: Justine CarpenterQUOTE: Q80108VERSA CONTACT: Mark Sanders**Q25-17734 / J26-00001**TITLE: QUIGNARD/ TERRACE IN ROMEPUBLISHER: WAKEFIELD PRESSRUN QUANTITY: 1000 TOTAL PAGES: 128 TEXT TRIM SIZE: 4 1/2 X 7SIGNATURES: 4 - 32 pg sig.HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSCMATERIALS PROVIDED AS: Folded Ungathered SignaturesBINDING TYPE: PerfectPACKING: Cartons Supplied by Vendor

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 11/24/2025

TO: Crystal Gordon
Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q80108

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Q25-17734*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp cover with French Flaps on 10pt C1S

64 sheets on 55# natural offset text

- Text is furnished as folded signatures (4-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 750 books \$1.97 per book
 1,000 \$1.78

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!