

Date: 1/2/2026

PURCHASE ORDER

87568MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445
Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: MAINE'S STILL READING	0.46
5% Overrun	For: Islandport Press	
5% underrun	2,000 Copies @ \$ 0.46 / ea - Ship per attached shipping instructions. Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 01/09/2026 Delivery date: 01/15/2026	

Job No: **J25-10545**

Total Price: **\$920.00**

ORDERED BY: **Mark Sanders**

RECEIVED :



Q25-11925 / J25-10545

DATE: 01/02/26

DATE NEEDED: 01/02/26

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q79014R1

VERSA CONTACT: Mark Sanders

TITLE: MAINE'S STILL READING

PUBLISHER: ISLANDPORT PRESS

RUN QUANTITY: 2000

TOTAL PAGES: 120

TEXT TRIM SIZE: 10 1/2 X 8 1/2

OBLONG:

 YES

SIGNATURES: 7 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Gloss) - 556 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Place a sheet of 10Pt C2S is placed on the top and bottom of each box.

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 8/19/2025
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q79014R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Miane's Still Reading*
• cut covers
• gather signatures
• perfect bind books (PUR perfect bind)
• 3-side trim to 10-1/2" x 8-1/2" (8-1/2" bind edge)
• bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 3% extra materials

You furnish:
1 cover-wraparound for perfect binder on 12pt C1S
60 sheets on 80# gloss book/text
• Text is furnished as folded signatures (7-16pp, 1-8pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• Sigs are furnished skid packed or in skid tubs
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,500 books	\$0.54 per book
2,000	\$0.46
2,500	\$0.41

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!