

Date: 12/29/2025

## PURCHASE ORDER

87484MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: ONE STORY	0.71
5% Maximum Over Run	For: Cru Publishing Duplicate of PO: 86867MS	
5% Maximum Under Run	- Follow enclosed specs - 1000 Copies @ \$0.71 Each (per attached quote) - Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS to ship: 1/13/2026	
	THE BINDERY to hsip: 1/28/2026	
Job No:	J25-09713	Total Price: \$710.00

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: <u>12/29/25</u>	DATE NEEDED: <u>12/29/25</u>	
VENDOR: <u>The Bindery</u>		
ATTENTION: <u>Justine Carpenter</u>		
QUOTE: <u>Q79450R1</u>		VERSZA CONTACT: <u>Mark Sanders</u>
<hr/>		
TITLE: <u>ONE STORY</u>		
<hr/>		
PUBLISHER: <u>CRU PUBLISHING</u>		
<hr/>		
RUN QUANTITY: <u>1000</u>	TOTAL PAGES: <u>152</u>	TEXT TRIM SIZE: <u>8 1/2 X 6 1/4</u>
<hr/>		
SIGNATURES: <u>6 - 24 pg sig. 1 - 8 pg sig.</u>		
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HEAD TRIM: <u>3/32</u>	GUTTER TRIM: <u> </u>	SIGNATURE SEQUENCE: <u> </u>
<hr/>		
TEXT STOCK: <u>80 lb. White Coated (Matte) - 454 PPI [D]</u>		
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COVER STOCK: <u>100 lb. White Cover (Silk) - 204 PPI - FSC</u>		
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MATERIALS PROVIDED AS: <u>Folded Ungathered Signatures</u>		
<hr/>		
BINDING TYPE: <u>Perfect</u>		<input checked="" type="checkbox"/> PUR Glue
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PACKING: <u>Cartons Supplied by Vendor</u>		

### *Estimate*

theBindery  
INNOVATIVE FINISHING SOLUTIONS

DATE: 11/20/2025  
TO: Hailie Johnson  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q79450R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Q25-13913 One Story*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 6-1/4" (6-1/4" bind edge)
- bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 100# gloss cover

76 sheets on 80# gloss book/text

- Text is furnished as folded signatures (6-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:  
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 500 books \$1.21 per book

1,000 \$0.7

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

- Eric Feuerstein  
763-201-2732

**Scott Rooney**  
763-201-2704

Jane Stire  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

## Finish With Us