

## 87484MS

To: **The Bindery**

**8309 Brooklyn Blvd**

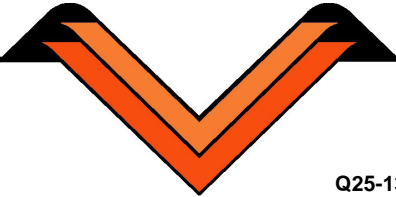
**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 12/29/25      DATE NEEDED: 12/29/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter      Q25-13913 / J25-09713

QUOTE: Q79450R1      VERSA CONTACT: Mark Sanders

TITLE: ONE STORY

PUBLISHER: CRU PUBLISHING

RUN QUANTITY: 1000      TOTAL PAGES: 152      TEXT TRIM SIZE: 8 1/2 X 6 1/4

SIGNATURES: 6 - 24 pg sig.    1 - 8 pg sig.

HEAD TRIM: 3/32      GUTTER TRIM:      SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]

COVER STOCK: 100 lb. White Cover (Silk) - 204 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect      ☒ PUR Glue

PACKING: Cartons Supplied by Vendor

## Estimate



J25-09713  
**the Bindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 11/20/2025  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q79450R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Q25-13913 One Story*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 6-1/4" (6-1/4" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 100# gloss cover

76 sheets on 80# gloss book/text

- Text is furnished as folded signatures (6-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:**  
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

**Price:**

500 books	\$1.21 per book
1,000	\$0.71

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*