

Date: 12/22/2025

## PURCHASE ORDER

87441MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: SCHWOB/ KING IN THE GOLDEN MASK	1.85
5% Maximum Over Run	For: Wakefield Press - Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$1.85 Each (per attached quote) - Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS to ship: 01/12/2026	
	THE BINDERY to hsip: 01/23/2026	
Job No:	J25-10587	Total Price: \$1,850.00

ORDERED BY: **Mark Sanders**

RECEIVED :

DATE: 12/22/25

DATE NEEDED: **12/22/25**

**VENDOR: The Bindery**

**ATTENTION: Justine Carpenter**

QUOTE: Q80112

VERSA CONTACT: **Mark Sanders**

Q25-17748 / J25-10587

**TITLE: SCHWOB/ KING IN THE GOLDEN MASK**

PUBLISHER: WAKEFIELD PRESS

RUN QUANTITY: **1000**      TOTAL PAGES: **200**      TEXT TRIM SIZE: **4 1/2 X 7**

SIGNATURES: 6 - 32 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE:

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: Perfect

### Shrink Wrap (Individually)

**PACKING: Cartons Supplied by Vendor**

**ADDITIONAL INSTRUCTIONS:**

Perfect bind with flush trim 3" cover flaps and hinge score

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 11/24/2025  
**TO:** Crystal Gordon  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q80112

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Q25-17748*  
• cut covers  
• score and fold covers  
• gather signatures  
• perfect bind books (PUR perfect bind)  
• 3-side trim to 4-1/2" x 7" (7" bind edge)  
• shrinkwrap finished books individually  
• bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp cover with French Flaps on 10pt C1S  
100 sheets on 55# natural offset text  
• Text is furnished as folded signatures (6-32pp, 1-8pp)  
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"  
• Folded sigs must have closed spine (no z-folds)  
• Cover stock should have grain running parallel to spine to help prevent cracking  
• Covers furnished on press sheets for us to trim  
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot  
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 750 books                    \$2.04 per book  
1,000                                \$1.85

• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*