

Date: 12/19/2025

# **PURCHASE ORDER**

87438KR-BIND

# VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**  
**8309 Brooklyn Blvd**  
**Brooklyn Park, MN 55445**

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Attn: **Justine Carpenter**

Job No: J25-10588

Total Price: **\$1,850.00**

ORDERED BY: **Keith Roos**

RECEIVED:



DATE: 12/19/25

DATE NEEDED: 12/19/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

Q25-17755 / J25-10588

QUOTE: Q80112

VERSA CONTACT: Keith Roos

TITLE: SCHWOB/ IMAGINARY LIVES

PUBLISHER: WAKEFIELD PRESS

RUN QUANTITY: 1000 TOTAL PAGES: 200 TEXT TRIM SIZE: 4 1/2 X 7

SIGNATURES: 6 - 32 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1-32, 1-8, 5-32's

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

Shrink Wrap (Individually)

PACKING: Cartons Supplied by Vendor

# Estimate



**DATE:** 11/24/2025  
**TO:** Crystal Gordon  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q80112

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** ***Q25-17748***  
• cut covers  
• score and fold covers  
• gather signatures  
• perfect bind books (PUR perfect bind)  
• 3-side trim to 4-1/2" x 7" (7" bind edge)  
• shrinkwrap finished books individually  
• bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp cover with French Flaps on 10pt C1S  
100 sheets on 55# natural offset text  
• Text is furnished as folded signatures (6-32pp,1-8pp)  
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"  
• Folded sigs must have closed spine (no z-folds)  
• Cover stock should have grain running parallel to spine to help prevent cracking  
• Covers furnished on press sheets for us to trim  
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot  
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 750 books \$2.04 per book  
1,000 \$1.85

**• Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**