

Rev: 12/16/2025 4:01:00 PM

PURCHASE ORDER

REVISED
87314KR-BIND



To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

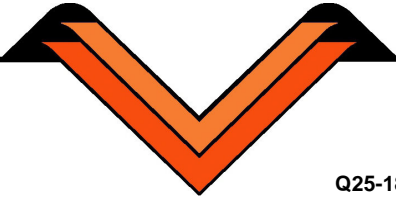
QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: WORKS OF MERCY BOOKLET #1	0.21
5% overs	For: Word On Fire	
5% unders	<ul style="list-style-type: none"> - Follow enclosed specs - 5000 Copies @ \$ 0.21 / each - Use 42" x 36", 2-Way - P-9 Pallet(s) - Ship per attached shipping instructions. <p>Carton label(s) enclosed</p> <p>Send 2 sample books to Versa Press, Inc.</p> <p>Materials Ship: 1/2/26</p> <p>The Bindery to ship: 1/8/26</p>	

Job No: **J25-10416.100**

Total Price:	\$1,050.00
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ORDERED BY: **Keith Roos**

RECEIVED :



DATE: 12/12/25	DATE NEEDED: 12/12/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-18088 / J25-10416
QUOTE: Q80173	VERSA CONTACT: Keith Roos

TITLE: WORKS OF MERCY BOOKLET #1		
PUBLISHER: WORD ON FIRE		
RUN QUANTITY: 5000	TOTAL PAGES: 40	TEXT TRIM SIZE: 5 X 7
SIGNATURES: 1 - 32 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-8, 1-32

TEXT STOCK: 60 lb. White Coated (Matte) - 626 PPI
COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect	<div>X</div> PUR Glue
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PACKING: Cartons Supplied by Vendor

Estimate



DATE: 12/16/2025
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q80173R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: ***Q25 - 18088 Works of Mercy Booklet 1 No Shrink-wrapping***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7" (7" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 5% extra materials for 5,000 / 3% for 10,000+

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
20 sheets on 60# matte text

- Text is furnished as folded signatures (1-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

5,000 books	\$0.21 per book
10,000	\$0.16
15,000	\$0.14

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!