

Date: 12/12/2025

Rev: 12/16/2025 4:01:00 PM

# **PURCHASE ORDER**

## REVISED

87314KR-BIND

# VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**  
**8309 Brooklyn Blvd**  
**Brooklyn Park, MN 55445**

Attn: **Justine Carpenter**

Job No: **J25-10416.100**

Total Price: \$1,050.00

ORDERED BY: **Keith Roos**

RECEIVED :



Q25-18088 / J25-10416

DATE: 12/12/25

DATE NEEDED: 12/12/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q80173

VERSA CONTACT: Keith Roos

TITLE: WORKS OF MERCY BOOKLET #1

PUBLISHER: WORD ON FIRE

RUN QUANTITY: 5000 TOTAL PAGES: 40 TEXT TRIM SIZE: 5 X 7

SIGNATURES: 1 - 32 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1-8, 1-32

TEXT STOCK: 60 lb. White Coated (Matte) - 626 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

 PUR Glue

PACKING: Cartons Supplied by Vendor

# Estimate



**DATE:** 12/16/2025  
**TO:** Lisa Poole  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q80173R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Q25 - 18088 Works of Mercy Booklet 1 No Shrink-wrapping*  
• cut covers  
• gather signatures  
• perfect bind books (PUR perfect bind)  
• 3-side trim to 5" x 7" (7" bind edge)  
• bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 5% extra materials for 5,000 / 3% for 10,000+

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
20 sheets on 60# matte text  
• Text is furnished as folded signatures (1-32pp, 1-8pp)  
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"  
• Folded sigs must have closed spine (no z-folds)  
• Cover stock should have grain running parallel to spine to help prevent cracking  
• Covers furnished on press sheets for us to trim  
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot  
• Sigs are furnished skid packed or in skid tubs  
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 5,000 books \$0.21 per book  
10,000 \$0.16  
15,000 \$0.14  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**