

Date: 12/12/2025

PURCHASE ORDER

87305DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445
Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500 (5% Maximum Over Run) (5% Maximum Under Run)	<p>Title: TIBER'S TRAVELS</p> <p>For: Amplify Publishing Group</p> <ul style="list-style-type: none">- Follow enclosed specs- 1,500 books @ \$ 0.45 per book (Quote #Q80204R1)- Use 48" x 40", 4-Way - P-1 Pallet(s)- Ship per attached shipping instructions. <p>Carton label(s) enclosed</p> <p>Send 2 sample books to Versa Press, Inc.</p> <p>Ship signatures: 01/12/26</p> <p>The Bindery to ship: 01/23/26</p>	0.45

Job No: **J25-10380.100**

Total Price: **\$675.00**

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 12/12/25 DATE NEEDED: 01/23/26
VENDOR: The Bindery
ATTENTION: Justine Carpenter Q25-10203 / J25-10380
QUOTE: Q80204R1 VERSA CONTACT: Douglas Kerns

TITLE: TIBER'S TRAVELS
PUBLISHER: AMPLIFY PUBLISHING GROUP

RUN QUANTITY: 1500 TOTAL PAGES: 48 TEXT TRIM SIZE: 5 1/2 X 8 1/4

SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 16 pg. sig., then 32 pg. sig.

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) w/ Soft Touch Matte Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 12/9/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q80204R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors **31 - 36**

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Tibers Travels*
• cut covers
• gather signatures
• perfect bind books (PUR perfect bind)
• 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)
• bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 60# offset
• **Text is furnished as folded signatures (1-32pp,1-16pp)**
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

500 books	\$1.09 per book
750	\$0.77
1,000	\$0.61
1,500	\$0.45
2,000	\$0.37

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!