

Date: 11/18/2025

## PURCHASE ORDER

86906MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: THE HOGAN THAT GREAT GRANDFATHER BUILT	0.31
5% Maximum Over Run	For: Salina Bookshelf Inc Duplicate of PO: 86897MS	
5% Maximum Under Run	- Follow enclosed specs - 3000 Copies @ \$0.31 Each (per attached quote) - Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS to ship: 12/05/2025	
	THE BINDERY to ship: 12/12/2025	
Job No:	J25-09661	Total Price: \$930.00

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 11/18/25

DATE NEEDED: 11/18/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q79593

VERSA CONTACT: Mark Sanders

Q25-14499 / J25-09661

TITLE: THE HOGAN THAT GREAT GRANDFATHER BUILT

PUBLISHER: SALINA BOOKSHELF INC

RUN QUANTITY: 3000 TOTAL PAGES: 32 TEXT TRIM SIZE: 10 1/2 X 9

OBLONG:  YES

SIGNATURES: 2 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: \_\_\_\_\_

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Hinge score

# Estimate



**DATE:** 9/24/2025  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q79593

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *The Hogan That Great Grandfather Built*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-1/2" x 9" (9" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S

16 sheets on 80# matte text

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 2,500 books \$0.35 per book  
3,000 \$0.31  
3,500 \$0.29  
5,000 \$0.24

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
---------------------------------	------------------------------	----------------------------	----------------------------	-----------------------------------

*Finish With Us!*