



87151ST

To: **The Bindery**

8309 Brooklyn Blvd

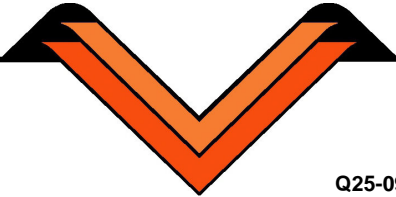
Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Scott Turk**

RECEIVED :



DATE: 12/03/25	DATE NEEDED: 12/31/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-09781 / J25-10119
QUOTE: Q78613R2	VERSA CONTACT: Scott Turk

TITLE: A TEACHER'S PROMISE		
PUBLISHER: REDLEAF PRESS		
RUN QUANTITY: 3000	TOTAL PAGES: 32	TEXT TRIM SIZE: 8 X 10 3/8
SIGNATURES: 1 - 18 pg sig. 1 - 12 pg sig. 1 - 2 pg sig.		
HEAD TRIM: 5/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1-12, 1-2, 1-18

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect	<div>X</div> PUR Glue
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PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

NO UNDERS.

Estimate



DATE: 12/1/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78613R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *A Teachers Promise*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10-3/8" (10-3/8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-18pp, 1-12pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	700 books	\$0.81 per book
	1,000	\$0.61
	2,500	\$0.31
	3,000	\$0.28
	4,000	\$0.24
	5,000	\$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliber, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!