

7000 Saukview Drive · St. Cloud, MN 56303 Phone: (320) 251-7611 · Fax: (320) 259-1378 Stitch/Bind Purchase Order

PO Number: 52457
PO Order Date: 3/21/25
Nahan Job #: 35984

Nahan Contact:

Supplier:

The Bindery 8201 Brooklyn Blvd #1500 Brooklyn Park, MN 55445-2305 Ship To:

ALG Worldwide Michelle Bilmann 1053 N Schmidt Road Romeoville, IL 60446

Job Details									
Job Description:	69696 January Big Book 64+4 #2351								
Cover Stock:	80# PEFC Influence #3 Gloss Cover V	# Sigs 32pp:	0						
Cover Type:	4pg			# Sigs 24pp:	0				
Text Stock:	60# PEFC Influence #3 Gloss Text WI	# Sigs 16pp:	4						
Page Count:	68	Finished Book Size:	7 x 10	# Sigs 12pp:	0				
Jog To:	Head	# of CS Samples per Version:	100	# Sigs 8pp:	0				
Payable Overs %:	0	# of FG Samples per Version:	0	# Sigs 4pp:	0				
				Total Sigs:	4				

Vendor To:

☑ Perfect Bind

Nahan To:

☑ Layout
☑ Runlist
☑ Dummy

Comments:

Perfect Bind and Process with ALG Comail Specifications

- [] ALG/Mail quantity = 773,569 (includes comail spoilage) All product must be ready to ship by 12/22.
- [] Title: American Cruise Lines Big Book 2351
- [] Coordinate with Nahan OP for shipment of all finished product.
- [] Return the log end boards, stitching proof, and any leftover signature product.
- [] 100 Samples can ship with product being returned or via FedEx. Send samples to Nahan, ATTN: Cheryl Haeny

Version Information:

 Version
 Quantity

 D1 Comail
 773,569

Price Information							
Expected	Item	Description	Quantity	Unit Cost	U/M	Amount	
12/22/25	PRFBND CAP	Perfect Binding	773,569	56.00	М	43,319.86	

Nahan Carton Weight Requirement is "50 lbs. Maximum"

Total:

\$43,319.86

NOTE: FOLLOW FURNISHED APPROVED PROOF

Send invoices to invoice@nahan.com

Please reference Job # 35984 and PO # 52457 on all paperwork.

Return CS samples to Nahan Attn: Client Services.

Return all furnished materials to Nahan upon completion of job.

This material may contain FSC/SFI Certified product, do not mix or contaminate. All Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product must comply with the following key requirements. Please read the link below. By accepting this purchase order, all Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product agree to and are required to comply with the following key requirements. http://www.nahan.com/fsc-sfi compliance.pdf