



87112

87112KR-BIND

To: **The Bindery**

8309 Brooklyn Blvd

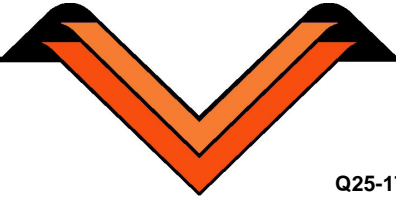
Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Keith Roos**

RECEIVED :



DATE: 12/02/25

DATE NEEDED: 12/02/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q80119

Q25-17684 / J25-10051

VERSA CONTACT: Keith Roos

TITLE: MAXIMILLIAN KOLBE (0803S)

PUBLISHER: SOPHIA INSTITUTE PRESS

RUN QUANTITY: 750

TOTAL PAGES: 54

TEXT TRIM SIZE: 9 X 12

SIGNATURES: 3 - 18 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 3-18's

TEXT STOCK: 70 lb. White Coated (Matte) - 512 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Furnished by Versa

INSTRUCTIONS: 80 books/box

Estimate



DATE: 11/24/2025
TO: Denise Fandel
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q80119

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Maximillion*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 12" (12" bind edge)
- bulk pack 80 per carton

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
27 sheets on 70# offset

- Text is furnished as folded signatures (3-18pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	750 books	\$0.98 per book
	1,000	\$0.80
	1,500	\$0.63
	2,000	\$0.54

• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!