

**Purchase Order**

Printed: 11/21/2025 10:46:10AM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** *Jason Jacques*

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**Signature****PO Number:** 106887

PO Date: 11/21/2025

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: RR Donnelley [6652]

Supplier Acknowledgment Number: 11/21/2025

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
Attention:  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
Attention: Shipping / Receiving  
Phone: 763-425-4251

**Notes:** Ref #79954 - 11-21-2025**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
5.0000		Samples	1.2900	E	\$6.45
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 329410				

**Expected:** 11/25/2025

Deliver to Jason Jacques

1,000.0000		Punch/Wire-O Bind (Black)	1.2900	E	\$1,290.00
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 329410				

**Expected:** 11/25/2025

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NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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UC202209954b EN - Aortic Catalog (with Steerant for US launch)  
44 page + Front and Back Covers  
Final size = 4.18 x 6.5"

Sample Quantity = 5  
Live Quantity = 1,000  
Total Quantity = 1,005

Wire-O bind with BlackWire-O - pre-collated book block sets (Covers, Tabs, and Text) on 6.5" side..  
\*\*\* Pitch slip sheets between each book block set. \*\*\*  
Carton box in best fit carton.

Provided materials:

- 1) Pre-collated Book Block Sets that include 2pg Front Covers, 7 individual tabs, and 44 page text printed on 100# Flo Digital Dull Cover Stock
- 2) Collated sample mockup
- 3) Digital Proof (Return Digital Proof with completed job)
- 4) Cartons - x336 11.25 x 8.75 x 9.5 (send along 10)

5 best of the best samples, carton pack and labeled separately.  
Skid Pack and reach out for pickup once complete.

\*\*\* RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB \*\*\*

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.  
RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

# Job: 329410

PO Total: \$1,296.45

**NOTIFICATION OF CHANGES:** Visions is to be notified of any changes to raw materials, facilities, processes, or suppliers.

**Bill To**

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com