Date: 11/25/2025

PURCHASE ORDER

87044KR

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Keith Roos

Plant Location: Spring Bay Road/Route 26

1 0 7

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE		
4000	Title: UNIQUELY WIRED	0.29		
Maximum 100 Books Overrun	For: Boys Town Press			
	4,000 Copies @ \$ 0.29 / ea			
0% underrun	- Ship per attached shipping instructions.			
	- use 48" x 40", 4-Way - P-1 pallets			
	Ship Class 65			
	Carton label(s) enclosed			
	Send 2 sample books to Versa Press, Inc.			
	Ship signatures: 12/19/25			
	Delivery date: 1/02/25			
Job No:	J25-09975 Total Price:	 \$1,160.00		

RECEIVED:

VERSA PRESS, INC.			Rev. 12/05/24
DATE: 11/25/25 DATE N	NEEDED: 11/25/25		
VENDOR: The Bindery			
ATTENTION: Justine Carpenter			Q25-17231 / J25-09975
QUOTE: Q80010		VERSA CONTACT: Keith R	oos
TITLE: UNIQUELY WIRED			
PUBLISHER: BOYS TOWN PRESS			
RUN QUANTITY: 4000 TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9		
SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.			
HEAD TRIM: 1/8 GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1-	8, 1-24	
TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI	[D]		
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FS	SC		
MATERIALS PROVIDED AS: Folded Ungathered Signat	ures		
BINDING TYPE: Perfect			X PUR Glue
PACKING: Cartons Supplied by Vendor			
INSTRUCTIONS: Double wall cartons			

ADDITIONAL INSTRUCTIONS:

PUR perfect bind. Hinge score cover.

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 11/13/2025

TO: Andy Guzman

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q80010

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Uniquely Wired

cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 9" x 9" (9" bind edge)

• bulk pack in double-wall cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt clear acetate

16 sheets on 70# matte text OR 50# White

• Text is furnished as folded signatures (1-24pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

4,000 books \$0.29 per book

5,000 \$0.26

Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team