Date: 11/4/2025

PURCHASE ORDER

86655DK

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272

FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE			
1500	Title: CALVARY CHAPEL DISTINCTIVES STUDY GUIDE				
(5% Maximum Over Run)	For: The Word For Today				
	- Follow enclosed specs				
(5% Maximum Under Run)	- 1,500 Books @ \$0.44 / Each				
	- Use 48" x 40", 4-Way - P-1 pallets				
	Send 2 sample books to Versa Press, Inc.				
	Ship signatures: 11/11/2025				
	The Bindery to Ship: 11/21/2025				
Job No:	J25-08951 Total Pr	rice: \$660.00			

ORDERED BY: Douglas Kerns

RECEIVED:

VERSA PRES	SS, INC	· ·			Rev. 12/05/24		
DATE: 11/	04/25	DATE	NEEDED: 11/21/25				
VENDOR: The	e Bindery						
ATTENTION: Jus	stine Carp	enter			Q25-12460 / J25-08951		
QUOTE: Q7	9137			VERSA CONTACT: Dougla	as Kerns		
TITLE: CA	LVARY CI	HAPEL DISTINCTIVES STU	JDY GUIDE				
PUBLISHER: TH	E WORD F	FOR TODAY					
RUN QUANTITY: 1	1500	TOTAL PAGES: 40	TEXT TRIM SIZE: 5 1/2	2 X 8 1/2			
SIGNATURES: 1	l - 32 pg s	ig. 1 - 8 pg sig.					
HEAD TRIM: 1/8		GUTTER TRIM: 1/16	SIGNATURE SEQUENCE:	8 pg. sig., then 32 pg. sig.			
TEXT STOCK: 4	15 lb. Natu	ıral Alternative (Smooth) -	400 PPI				
COVER STOCK: 8	K: 80 lb. White Cover (Felt) w/ Matte Varnish						
MATERIALS PROVID	DED AS:	Folded Ungathered Signa	atures				
BINDING TYPE: Per	rfect						
PACKING: (Cartons Su	upplied by Vendor					

ADDITIONAL INSTRUCTIONS:

Same cost for 45# Natural Alternative per Justine.

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 8/19/2025

TO: Denise Fandel

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q79137

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Calvary Chapel Distinctives SG

• cut covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

20 sheets on 60# offset

• Text is furnished as folded signatures (1-32pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 1,000 books \$0.61 per book

1,500 \$0.44 2,000 \$0.36

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team