

Date: 10/16/2025

PURCHASE ORDER

86349DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

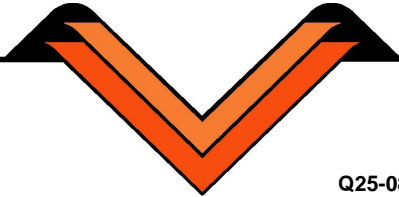
QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: NIKKI'S GORILLA	1.32
5% Overrun	For: Beaver's Pond Press Inc	
5% underrun	1,000 Copies @ \$1.32 / ea. per Quote Q78372R1	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 11/07/25	
	Delivery date: 11/20/25	

Job No: **J25-08660.100**

Total Price: **\$1,320.00**

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 10/16/25 DATE NEEDED: 11/20/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter Q25-08592 / J25-08660

QUOTE: Q78372R1 VERSA CONTACT: Douglas Kerns

TITLE: NIKKI'S GORILLA

PUBLISHER: BEAVER'S POND PRESS INC

RUN QUANTITY: 1000 TOTAL PAGES: 32 TEXT TRIM SIZE: 5 X 7

SIGNATURES: 1 - 32 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - Soft Touch Matte Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

5 X 7 trim size with 3-1/2" French Flaps - Flush to Face of Book.

Estimate



DATE: 6/4/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78372R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Nikkis Gorilla*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7" (7" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp cover with French Flaps on 12pt C1S, 5 " x 7"
16 sheets on 80# matte text, 5 " x 7"

- Text is furnished as folded signatures (1-32pp)
- Maximum head, foot and face trim is 1-9/16". Minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$1.32 per book
	1,500	\$1.12
	2,000	\$1.02

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!