

## 86283MS

To: **The Bindery**

**8309 Brooklyn Blvd**

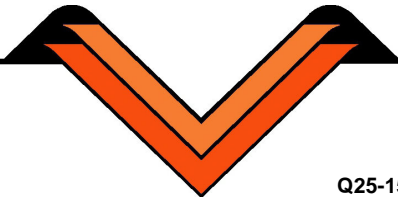
**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 10/13/25	DATE NEEDED: 10/13/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-15380 / J25-08581
QUOTE: Q79760	VERSA CONTACT: Mark Sanders

TITLE: 4419 / CATH CHILDRENS PRAYER BK 2ND ED		
PUBLISHER: SAINT MARY'S PRESS		
RUN QUANTITY: 11500	TOTAL PAGES: 56	TEXT TRIM SIZE: 5 1/2 X 8 1/2
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor
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## Estimate



**DATE:** 10/9/2025  
**TO:** Trish Burton  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q79760

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Catholic Childrens Prayer Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in double-wall cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 3% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

5,000 books	\$0.28 per book
11,000	\$0.22
11,500	\$0.22

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*