

PO Number: 52495  
PO Order Date: 9/11/25  
Nahan Job #: 35764  
Nahan Contact:

Supplier:  
The Bindery  
8201 Brooklyn Blvd #1500  
Brooklyn Park, MN 55445-2305

Ship To:  
ALG Worldwide  
Michelle Bilmann  
1053 N Schmidt Road  
Romeoville, IL 60446

Job Details					
Job Description:	69434 2025 Holiday 8.5 X 10.5 Catalog (PB)				
Cover Stock:	80# FSC Opus #2 Dull Cover Wht		# Sigs 32pp:	0	
Cover Type:	4pg		# Sigs 24pp:	0	
Text Stock:	60# Influence #3 Matte Text Wht		# Sigs 16pp:	3	
Page Count:	52	Finished Book Size:	8.5 x 10.5	# Sigs 12pp:	0
Jog To:	Head	# of CS Samples per Version:	15	# Sigs 8pp:	0
Payable Overs %:	0	# of FG Samples per Version:	0	# Sigs 4pp:	0
				Total Sigs:	3

Vendor To:  
☒ Perfect Bind

Nahan To:  
☒ Layout                      ☒ Ticket                      ☒ Runlist                      ☒ Dummy

Comments:

- [ ] The cover will be delivered as 4up sheets to be trimmed prior to binding.
- [ ] Trim covers per layout, leaving appropriate binding trims.
- [ ] Apply spine and hinge scores. Spine = 0.105" Hinge = 0.25"
- [ ] Follow Nahan layout for trims and jogging direction.
- [ ] The sample quantity listed above as CS Samples should be produced and shipped back to Nahan. Attn: Dan Bitz
- [ ] Sample product will not be supplied. Samples can be produced using general product. The samples should be a representation of the finished books.
- [ ] I have included 15 books in the ordered quantity for samples.
- [ ] These books all comail. No personalization needed.

[ ] ALG's Inbound Product Specifications.

- > Package in palletainers placed on USPS postal pallets.
- > Bundles should not be compensated.
- > Mail panel should face up on each stack.
- > Bundles on pallets should not be individually shrink-wrapped, strapped or in cartons on the inside of the pallets.
- > Pallets should be strapped and wrapped to ensure secure handling in transit. Can be belly wrapped if secure.
- > Product skid tag should include: printer name, mail title, mail type, collation pool number, pallet numbers and pallet sequence.

- [ ] Printer Name: Nahan
- [ ] Title: Stand Out For Good - Altar'd State Nov/Holiday Catalog
- [ ] Mail Type: Standard Flat
- [ ] Pool #: Multiple
- [ ] Ship Date: Multiple

[ ] Due to delivery timing these finished books will be used for multiple comail pools. We are sending a placard to be added to all skids to provide ALG with visibility to the common product for multiple pools.

- [ ] All leftover covers and signatures must be returned to Nahan upon completion of the binding run.
- [ ] Return proofs, dummies, etc.
- [ ] Return end boards.
- [ ] Collect and return unused half and full skids.
- [ ] Return all skid toppers that were sent on the skids of product that was not logged.
- [ ] Coordinate freight/pickup with Nahan upon completion

**Version Information:**

Version	Quantity
35764-CoMail	2,256,215

Price Information						
Expected	Item	Description	Quantity	Unit Cost	U/M	Amount
11/3/25	PRFBND CAP	Perfect Binding (with or without Inkjet)	2,256,215	53.60	M	120,933.12
Nahan Carton Weight Requirement is "50 lbs. Maximum"					Total:	\$120,933.12

**NOTE: FOLLOW FURNISHED APPROVED PROOF**

Send invoices to [invoice@nahan.com](mailto:invoice@nahan.com)

Please reference Job # 35764 and PO # 52495 on all paperwork.

Return CS samples to Nahan Attn: Client Services.

Return all furnished materials to Nahan upon completion of job.

This material may contain FSC/SFI Certified product, do not mix or contaminate. All Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product must comply with the following key requirements. Please read the link below. By accepting this purchase order, all Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product agree to and are required to comply with the following key requirements. [http://www.nahan.com/fsc-sfi\\_compliance.pdf](http://www.nahan.com/fsc-sfi_compliance.pdf)