

85569KR-BIND

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

(5 Mi. North of Junction of
Route 26 & Route 116)

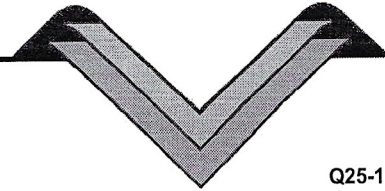
QUANTITY	DESCRIPTION	UNIT PRICE
12500	Title: TECHNOLOGY IN THE BIBLE: ANCIENT STORIES	0.16
Maximum 5% Overs	For: Our Daily Bread	
	- Follow enclosed specs	
Maximum 5% Unders	- 12,500 Copies @ \$ 0.16 / Each (See attached).	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 09/23/25	
	The Bindery to Ship: 10/10/25	

Job No: **J25-07304**

Total Price:	\$2,000.00
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ORDERED BY: **Keith Roos**

RECEIVED :



DATE: 09/04/25

DATE NEEDED: 09/04/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78988R1

Q25-11862 / J25-07304

VERSA CONTACT: Keith Roos

TITLE: TECHNOLOGY IN THE BIBLE: ANCIENT STORIES

PUBLISHER: OUR DAILY BREAD

RUN QUANTITY: 12500 TOTAL PAGES: 48 TEXT TRIM SIZE: 5 X 7

SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1-16, 1/32

TEXT STOCK: 50 lb. White Offset (Smooth) - 520 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: 200 books per carton

ADDITIONAL INSTRUCTIONS:

Hinge Score Covers

Estimate



DATE: 8/18/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78988R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Q25-11862

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7" (7" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials for 2,500 / 3% for 12,500

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 50# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,500 books \$0.32 per book
12,500 \$0.16

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

3352

OUR DAILY BREAD

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

All Books

Office-OUR DAILY BREAD

3000 KRAFT AVE SE

Common Carrier

GRAND RAPIDS

MI

49512

Phone: 616-974-2788

Ext:

Fax: 616-957-5741

Carrier Name:

Carrier Acct No:

Dock Hours:

Payment Type:

3rd Party Bill to -

Location Instr:

Contact Cindy Scalf @ Versa Press for carrier

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

9/5/2025

10:53:50 AM

Bindery Work Order

Page: 1

JobNo: J25-07304 Q25-11882 Status Group: 2537.1		Box No:		Qty / Stack:	
Sales Rep: TF Order Entry: RW Planner: KR		No of Boxes:		No. Stacks:	
OUR DAILY BREAD 3352		Books / Box:		Approx Maj. Sheets: 0	
TECHNOLOGY IN THE BIBLE: ANCIENT STORIES		Max Box Wt:		Min. Sheets: 0	
ISBN: PO: 504296		Label Box: 1 End		Top Sheets:	
Reprint: Due Date: 9/15/2025		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size: 5 x 7 Spine: 0.11		Max PalletHt: 48			
Trim Size (mm): Non-Standard Spine (mm): 2.8		Recipe: 0		Recipe Name: None	
Number Books: 12500		No Layers: 0		Toggle: 0	
No64s: 0 No32s: 1 No18s: 0		Pattern: 0		Boxer Per Layer: 0	
No16s: 1 No12s: 0 No8s: 0		Boxes Per Skid: 0			
No6s: 0		Comments:			
Max Run: 13125 Min Run: 13125					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Title: TECHNOLOGY IN THE BIBLE: ANCIENT STORIES
Author: OUR DAILY BREAD PUBLISHING PRINTED ON: 10/2025
PUBLISHER: OUR DAILY BREAD PRINTED IN USA
LOT CODE: J25-07304 PRINTING: 01

SKU: T4709

SKU: T4709

BARCODE
EAN

ASIN:

CTN QTY: 200

(30) 200
ISBN 13:

CTN WGT: Lbs.

(3401)