

Date: 10/8/2025

## PURCHASE ORDER

86207MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

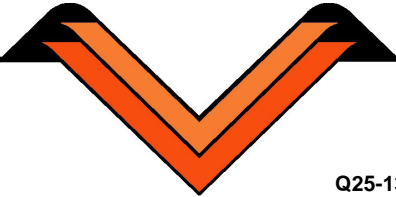
Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: REFTOONS COLLECTION 2	0.65
5% Maximum Over Run	For: Reftoons	
	- Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$0.65 Each (per attached quote)	
	- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS to ship: 10/31/2025	
	THE BINDERY to ship: 11/14/2025	
Job No:	J25-08444	Total Price: \$650.00

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 10/08/25	DATE NEEDED: 10/08/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-13743 / J25-08444
QUOTE: Q79417R2	VERSA CONTACT: Mark Sanders

TITLE: REFTOONS COLLECTION 2			
PUBLISHER: REFTOONS			
RUN QUANTITY: 1000	TOTAL PAGES: 96	TEXT TRIM SIZE: 11 X 8 1/2	OBLONG: YES
SIGNATURES: 6 - 16 pg sig.			
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE:	

TEXT STOCK: 80 lb. White Coated (Gloss) - 556 PPI
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor
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ADDITIONAL INSTRUCTIONS:

Covers coming seperately from DE Baugh

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

**DATE:** 9/18/2025  
**TO:** Crystal Gordon  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q79417R2

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** Q25-13743

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
48 sheets on 80# gloss book/text

- Text is furnished as folded signatures (6-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** would apply.  
FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

**Price:**

500 books	\$1.13 per book
1,000	\$0.65

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

**Finish With Us!**