## **Estimate**



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 9/30/2025

**TO:** Erica Kittelson

Corporate Graphics Commercial

**FROM:** Justine Carpenter

**QUOTE:** Q79411R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Eckankar Book

cut covers to signature sizegather signatures and covers

• 4-side trim to 6" x 9" (9" spine)

• punch holes for binding

• bind with a white wire spiral binding on the 9" edge

• To avoid punching on/near the edge of a sheet with wire spiral binding, please make the

bind edge either 8-7/8" or 9-1/16"

• bulk pack in cartons

Quantity: 1,500 books all one version

In order to ensure making quantity, please provide 5% extra materials

You furnish: 2 covers-2pp on 90# carnival cordwain cover

122 sheets on 60# offset

• Text is furnished as folded signatures (7-32pp,1-16pp,1-4pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Heavy paper (>5pt) must have grain parallel to the spine

• Covers furnished on press sheets for us to trim to the same size as the signatures

• All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: \$2.78 per book

• Prices include cartons

• If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**