

NAHAN

7000 Saukview Drive · St. Cloud, MN 56303
Phone: (320) 251-7611 · Fax: (320) 259-1378

Stitch/Bind Purchase Order

PO Number: 52278
PO Order Date: 3/3/25
Nahan Job #: 35766
Nahan Contact:

Supplier:

The Bindery
8201 Brooklyn Blvd #1500
Brooklyn Park, MN 55445-2305

Ship To:

ALG Worldwide
Michelle Bilmann
1053 N Schmidt Road
Romeoville, IL 60446

Job Details

Job Description:	69695 October Big Book 64+4 #232		
Cover Stock:	80# PEFC Influence #3 Gloss Cover Wht	# Sigs 32pp:	0
Cover Type:		# Sigs 24pp:	0
Text Stock:	60# PEFC Influence #3 Gloss Text Wht	# Sigs 16pp:	4
Page Count:	68	Finished Book Size:	7 x 10
		# Sigs 12pp:	0
Jog To:	Head	# of CS Samples per Version:	15
		# Sigs 8pp:	0
Payable Overs %:	0	# of FG Samples per Version:	0
		# Sigs 4pp:	0
		Total Sigs:	4

Vendor To:

☒ Perfect Bind

Nahan To:

☒ Layout ☒ Ticket ☒ Runlist ☒ Dummy
☒ Palletainers

Comments:

****Update 9/29/25****

- [] The ordered quantity has been updated to reflect that Nahan produced 151,020 books.
- [] A second comail version was added to show that the product will be split between two pools.

- [] The signature count above does not include the flat 4pg cover.
- [] Please perfect bind and trim to final size.

- [] The Sample Copies requested are for Nahan CS.

- [] The 15 sample pieces are included in the ordered quantity.
- [] ALG/Mail quantity = 847,394 (includes comail spoilage)
- [] These books comail. All product must be ready to ship by 9/29.

- [] ALG's Inbound Product Specifications.
 - > Package in palletainers placed on USPS postal pallets.
 - > Bundles should NOT be compensated.
 - > Mail panel should face up on each stack.
 - > Bundles on pallets should not be individually shrink-wrapped, strapped or in cartons on the inside of the palletainers.
 - > Pallets should be strapped and wrapped to ensure secure handling in transit. Can be belly wrapped if secure.
 - > Product skid tag should include: printer name, mail title, mail type, collation pool number, pallet numbers and pallet sequence.

- [] Printer Name: Nahan
- [] Title: American Cruise Lines - Big Book 2326
- [] Mail Type: Standard Flat
- [] Pool #: 29480
- [] Ship Date: 9/29

- [] Coordinate with Nahan OP to determine who will arrange pickup and shipment of all finished product.
- [] Return the log end boards, stitching proof, and any leftover signature product.
- [] Samples can ship with product being returned or via FedEx. Send samples to Nahan, ATTN: Dan Bitz

Version Information:

Version	Quantity
CoMail_2326	546,000
CoMail_2326_10-2	150,374

Price Information						
Expected	Item	Description	Quantity	Unit Cost	U/M	Amount
9/29/25	PRFBND CAP	Perfect Binding Version: CoMail_2326 includes 15 CS samples	696,389	56.90	M	39,624.53

NOTE: FOLLOW FURNISHED APPROVED PROOF

Send invoices to invoice@nahan.com

Please reference Job # 35766 and PO # 52278 on all paperwork.

Return CS samples to Nahan Attn: Client Services.

Return all furnished materials to Nahan upon completion of job.

This material may contain FSC/SFI Certified product, do not mix or contaminate. All Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product must comply with the following key requirements. Please read the link below. By accepting this purchase order, all Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product agree to and are required to comply with the following key requirements. http://www.nahan.com/fsc-sfi_compliance.pdf