

## 85973MS

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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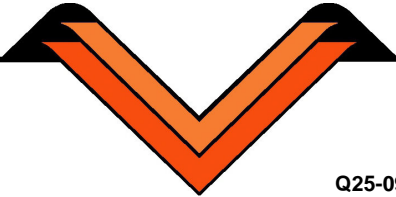
Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE:	09/25/25	DATE NEEDED:	09/25/25
VENDOR:	The Bindery		
ATTENTION:	Justine Carpenter		Q25-09160 / J25-07291
QUOTE:	Q78489		VERSA CONTACT: Mark Sanders

TITLE:			HEALING PRAYERS - SPANISH		
PUBLISHER:			HEART OF THE HOLY FAMILY PUBLISHING, INC.		
RUN QUANTITY:	5000	TOTAL PAGES:	32	TEXT TRIM SIZE:	4 X 6
SIGNATURES: 1 - 32 pg sig.					
HEAD TRIM:	1/8	GUTTER TRIM:	1/16	SIGNATURE SEQUENCE:	

TEXT STOCK:		70 lb. White Offset (Smooth) - 384 PPI [D]	
COVER STOCK:		141 lb. White 12 Pt (C1S) - 166 PPI - FSC	
MATERIALS PROVIDED AS:		Folded Ungathered Signatures	
BINDING TYPE:		Perfect	

PACKING:	Cartons Supplied by Vendor
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## Estimate



**DATE:** 6/13/2025  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q78489

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Q25-09160 Healing Prayers*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4" x 6" (6" bind edge)
- bulk pack in cartons

**Quantity:** 5,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S lam 1S with Foil Stamp  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.23 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*