

Rev: 9/25/2025 1:27:00 PM

PURCHASE ORDER

REVISED
85884DK



To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

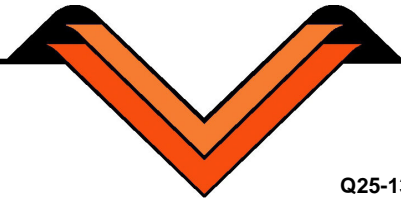
QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: ALWAYS WITH HONOR CHAPTER 2 (PB)	0.43
(5% Maximum Over Run)	For: Printopya	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 2,000 Books @ \$0.49 / Each	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 10/09/2025	
	The Bindery to Ship: 10/17/2025	

Job No: **J25-07734**

Total Price:	\$860.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 09/22/25	DATE NEEDED: 10/17/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-13175 / J25-07734
QUOTE: Q79284	VERSA CONTACT: Douglas Kerns

TITLE: ALWAYS WITH HONOR CHAPTER 2 (PB)		
PUBLISHER: PRINTOPYA		
RUN QUANTITY: 2000	TOTAL PAGES: 56	TEXT TRIM SIZE: 6 1/2 X 10
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 3/32	GUTTER TRIM: 1/32	SIGNATURE SEQUENCE: FIRST 2 pg. FLY SHEET, 8 pg. sig., 16 pg. sig., 32 pg. sig. LAST 2 pg. FLY SHEET.

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) w/ Gritty Matte Laminate
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

The Bindery to receive the Fly Sheets (cut to untrimmed sig size) directly from the supplier.

Estimate



DATE: 8/29/2025
TO: Denise Fandel
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q79284

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Always With Honor Chap 2*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6-1/2" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
28 sheets on 80# matte text

2 fly sheets on 80# offset

- Text is furnished as folded signatures (1-32pp,1-16pp,1-8pp,2-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.70 per book
2,000	\$0.43
3,000	\$0.34

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!