

Job#  
54608

HOLD UNTIL RELEASED  
BY VERSA PRESS, INC.

Date: 8/13/2025

**PURCHASE ORDER**

85132MS

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: PERFECT PEACE CHILD (PB)	0.26
(6% Maximum Over Run)	For: William Carey Publishing	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 4,000 Copies @ \$ 0.26 / Each	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Material ships: 09/02/2025	
	The Bindery to Ship: 09/08/2025	
Job No: J25-06601		Total Price: \$1,040.00

ORDERED BY: **Mark Sanders**

RECEIVED :

# VERSA PRESS, INC.

Rev. 12/05/24

DATE: 08/13/25

DATE NEEDED: 08/13/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78897R1

Q25-11316 / J25-06601

VERSA CONTACT: Mark Sanders

TITLE: PERFECT PEACE CHILD (PB)

PUBLISHER: WILLIAM CAREY PUBLISHING

RUN QUANTITY: 4000 TOTAL PAGES: 48 TEXT TRIM SIZE: 9 X 9

SIGNATURES: 2 - 24 pg sig.

HEAD TRIM: 3/32

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

## Estimate



DATE: 7/29/2025  
TO: Denise Fandel  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q78897R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Perfect Peace*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
**24 sheets on 80# matte text OR 70# matte text**

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.62 per book
	2,000	\$0.38
	3,000	\$0.30
	4,000	\$0.26
	5,000	\$0.23

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740


*Finish With Us!*

8/14/2025

2:33:08 PM

# Bindery Work Order

Page: 1

JobNo: J25-06601    Q25-11316    Status Group: 2533.2		Box No:		Qty / Stack:	
Sales Rep: VA    Order Entry: DA1    Planner: MS2		No of Boxes:		No. Stacks:	
WILLIAM CAREY PUBLISHING    707		Books / Box:		Approx Maj. Sheets: 0	
PERFECT PEACE CHILD (PB)		Max Box Wt: 50		Min. Sheets: 0	
ISBN:    PO: Perfect Peace Child		Label Box: 1 End & 1 Side		Top Sheets:	
Reprint:    Due Date:		Pallet Size: New 48" x 40", 4-Way - P-2			
Trim Size :    9 x 9    Spine :    0.13		Max PalletHt: 50			
Trim Size (mm): Non-Standard    Spine (mm): 3.3		Recipe: 0    Recipe Name: None			
Number Books: 4000		No Layers: 0    Toggle: 0			
No64s: 0    No32s: 0    No18s: 0		Pattern: 0    Boxer Per Layer: 0			
No16s: 0    No12s: 0    No8s: 0		Boxes Per Skid: 0			
No6s: 0		Comments:			
Max Run: 4200    Min Run: 4200					
					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books - Bal	4000	Common Carrier	4200	3800	Email jamie.paladino@w.clbooks.com for carrier info

TITLE: PERFECT PEACE CHILD (PB)

ON SALE:

PUBLISHER: WILLIAM CAREY PUBLISHING

PRINTED IN USA

BARCODE

EAN

CTN QTY: .



(30) 40

CTN WGT: . Lbs.



(3401) 000400

ISBN 13: 9781645086864



(01)19781645086861



Please ship 10 sample books back to Versa Press via UPS  
Ground, ATTN: Vicki Atherton

Drop ship 1,000 copies to:

Pioneers

Attn: Brenda Sallee

10123 William Carey Dr.

Orlando, FL 32832

Please contact Cindy Scalf for routing instructions.

3,000 copies or Balance to:

William Carey Publishing

C/O Ingram Distribution Solutions

16 Ingram Drive

Docks 9 and 10

LaVergne, TN 37086

Please contact Cindy Scalf for routing instructions.