

Job#  
54643

Date: 8/19/2025

Rev: 8/20/2025 2:30:00 PM

## PURCHASE ORDER

REVISED  
85240KR

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: LIFE IN STONE	0.74
5% overrun	For: Grand Canyon Conservancy	
5% underrun	1000 Copies @ \$ .74 / EA	
	- Bind per attached instructions	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 9/5/25	
	Delivery date: 9/10/25	
Job No: J25-06720		Total Price: \$740.00

ORDERED BY: Keith Roos

RECEIVED : \_\_\_\_\_

**VERSA PRESS, INC.**

Rev. 12/05/24

DATE: **08/19/25** DATE NEEDED: **08/19/25**  
VENDOR: **The Bindery**  
ATTENTION: **Justine Carpenter** Q25-11183 / J25-06720  
QUOTE: **Q78876R1** VERSA CONTACT: **Keith Roos**

TITLE: **LIFE IN STONE**  
PUBLISHER: **GRAND CANYON CONSERVANCY**  
RUN QUANTITY: **1000** TOTAL PAGES: **80** TEXT TRIM SIZE: **8 1/4 X 7 5/8**  
SIGNATURES: **3 - 24 pg sig. 1 - 8 pg sig.**  
HEAD TRIM: **1 13/32** GUTTER TRIM: **1/4** SIGNATURE SEQUENCE: **1-24, 1-8, 2-24's**

TEXT STOCK: **80 lb. White Coated (Matte) - 454 PPI [D]**  
COVER STOCK: **141 lb. White 12 Pt (C1S) - 166 PPI - FSC**  
MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**  
**Shrink Wrap in packs of 5**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

**Oblong book**

## Estimate



**DATE:** 8/13/2025  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q78876R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Life in Stone q25-111183*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/4" x 7-5/8" (7-5/8" bind edge)
- **shrinkwrap finished books 5 per package**
- bulk pack in cartons

**Quantity:** 1,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
40 sheets on 80# matte text

- Text is furnished as folded signatures (3-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

**Price:** \$0.74 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

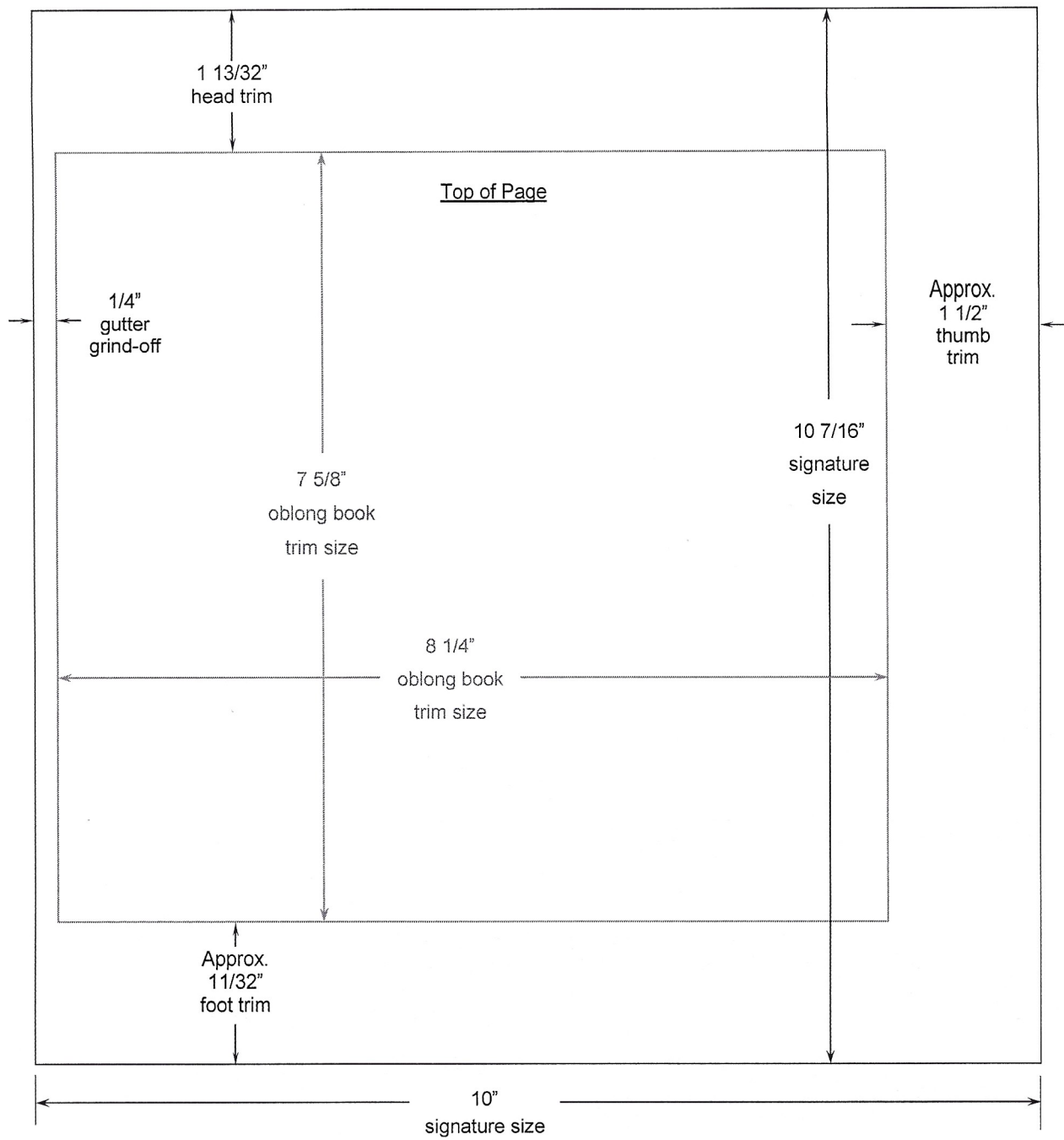
**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*



<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Perfect Bound Books - Bal	1000	Shipping-GRAND CANYON CONSERVANCY 6 ALBRIGHT AVE.		Common Carrier	

GRAND CANYON	AZ	86023
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Phone: 928-638-7141	Ext:	Fax:
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Carrier Name: FedEx Freight	CarrierAcctNo: 618795993	Dock Hours: 9 AM - 4 PM M-F
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Payment Type: 3rd Party Bill    eMail:

Location Instr: ACCT # 618795993 ;

Bill To Information	Forward Information
GRAND CANYON CONSERVANCY	Unassigned
ACCOUNT # 618795993	Unassigned

*Contact Cindy Scott for routing*

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
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Phone:	Ext:	Fax:
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Carrier Name:	CarrierAcctNo:	Dock Hours:
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Payment Type:	eMail:
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Location Instr:

<b>Bill To Information</b>	<b>Forward Information</b>
Unassigned	Unassigned
Unassigned	Unassigned

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
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Sample Books	2	Office-GRAND CANYON CONSERVANCY CHRISTY SPIVEY  3910 HENSON ROAD  MORGANTON	<i>Rudy Ramos</i>	2nd Day Air	
			NC	28655	

Phone:	Ext:	Fax:
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Carrier Name: UPS	CarrierAcctNo:	Dock Hours:
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Payment Type: PrePaid	eMail:
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Location Instr:

<b>Bill To Information</b>	<b>Forward Information</b>
Unassigned	Unassigned
Unassigned	Unassigned

# Bindery Work Order

JobNo: J25-06720	Q25-11183	Status Group: 2533.5	Box No:	Qty / Stack:
Sales Rep: MS	Order Entry: RW	Planner: KR	No. of Boxes:	No. Stacks:
GRAND CANYON CONSERVANCY	3069		Books / Box:	Approx Maj. Sheets: 0
LIFE IN STONE			Max Box Wt: 35	Min. Sheets: 0
ISBN: 0938216813	PO:		Label Box: 1 End	Top Sheets:
Reprint: J19-12562	Due Date: 8/22/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 8 1/4 x 7 5/8	Spine: 0.20		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 5.1		Recipe: 0	Recipe Name: None
Number Books: 1000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1050	Min Run: 1050			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Perfect Bound Books - Bal	1000	Common Carrier	1050	950	



# GRAND CANYON CONSERVANCY

## 978-1-934656-68-6

LIFE IN STONE

QTY:

WT: Lbs