

Date: 7/28/2025

PURCHASE ORDER

84827DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: CHIRICAHUA NATIONAL MONUMENT THIRD EDITION	1.05
5% Overrun	For: Western National Parks Association	
5% underrun	2,500 Copies @ \$1.05 / ea per Quote Q77765R4	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 08/13/25	
	Delivery date: 08/27/25	
Job No: J25-06041		Total Price: \$2,625.00

ORDERED BY: Douglas Kerns

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 07/28/25

DATE NEEDED: 08/27/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77765R4

Q25-05377 / J25-06041

VERSA CONTACT: Douglas Kerns

TITLE: CHIRICAHUA NATIONAL MONUMENT THIRD EDITION

PUBLISHER: WESTERN NATIONAL PARKS ASSOCIATION

RUN QUANTITY: 2500 TOTAL PAGES: 56 TEXT TRIM SIZE: 8 X 10

SIGNATURES: 2 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 3/32 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 1st 24 pg. sig., 8 pg. sig., last 24 pg. sig.

TEXT STOCK: Special Order: 80 lb. White Coated FSC (Matte) - 454 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) w/ Matte Laminate

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

Shrink Wrap in packs of 10

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Cover has French Flaps - 3-1/2" Flaps Also, Hinge Score the Cover

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 5/16/2025
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77765R4

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: ***Q25-05377 National Monument***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10" (10" bind edge)
- shrinkwrap finished books 10 per package
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp cover with French Flaps on 12pt C1S
28 sheets on 80# matte text

- Text is furnished as folded signatures (2-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$1.22 per book
	2,500	\$1.05
	3,500	\$0.97
	4,500	\$0.93
	5,500	\$0.90

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

The Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

3068

WESTERN NATIONAL PARKS ASSOCIATION

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

After Approval from Versa Press

Drop shipment (2 cartons) to arrive asap:

Western National Parks Association

Attn: Warehouse

12880 N Vistosa Village Drive

Tucson, AZ 85755

T: 520-789-7323

Contact Name

Ship Method

Ship Instructions

Ground

Phone:

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books <i>for approval</i>	<i>2</i>	Office-WESTERN NATIONAL PARKS ASSOCIATION 12880 NORTH VISTOSO VILLAGE DR.	SARA MAHER		<i>Next Day Air</i>

TUCSON

AZ

85755

Phone: 520-789-7416

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

After Approval-

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Drop shipment (10 copies) I

Laurence Parent

2240 Desert Willow Dr.

Prescott, AZ 86301

Ground

Phone:

Ext:

Fax:

Carrier Name: UPS

Carrier Acct No:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information

Forward Information

Bulk shipment by truck FOB:

Chiricahua National Monument

13063 E Bonita Canyon Road

Willcox, AZ 85643

(520) 824-3560 ext. 9309

*this location does NOT have a loading dock or lift gate

Ship Method

Ship Instructions

Common Carrier

Delivery Appt., Lift gate, inside delivery

Carrier Name: Not Selected

Carrier Acct No:

Dock Hours:

Payment Type: Not Assigned

Location Instr:

Contact Cindy Scalf at Versa Press for routing

Bill To Information

Forward Information

7/29/2025

2:29:04 PM

Bindery Work Order

Page: 1

JobNo: J25-06041	Q25-05377	Status Group: 2531.1	Box No:	Qty / Stack:
Sales Rep: MS	Order Entry: KC	Planner: DK	No of Boxes:	No. Stacks:
WESTERN NATIONAL PARKS ASSOCIATION			Books / Box:	Approx Maj. Sheets: 0
CHIRICAHUA NATIONAL MONUMENT THIRD EDITION			Max Box Wt: 40	Min. Sheets: 0
ISBN:	PO: 50142240138165		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 8/4/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 8 x 10	Spine: 0.14		Max Pallet Ht:	
Trim Size (mm): Non-Standard	Spine (mm): 3.6		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No4s: 0			Comments:	
Max Run: 2625	Min Run: 2625			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions