

Date: 8/20/2025

PURCHASE ORDER

85274LM-PB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
3000 (5% Maximum Over Run) (5% Maximum Under Run)	Title: THE OLD MAINER & THE SEA For: Islandport Press - Follow enclosed specs - 3,000 Copies @ \$ 0.28 / Each (per quote) Send 2 sample books to Versa Press, Inc. Ship signatures: 09/09/2025 The Bindery to Ship: 09/15/2025	0.28
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J25-06890.5001	Total Price: \$840.00	

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

DATE 08/20/25 DATE NEEDED 09/15/25

VENDOR THE BINDERY

QUOTE NUMBER Q78930

ATTENTION Justine Carpenter

VERSA PRESS CONTACT Larry Miller

TITLE THE OLD MAINER & THE SEA

PUBLISHER ISLANDPORT PRESS

RUN QUANTITY 3,000 TOTAL PAGES 32 TEXT TRIM SIZE 8 X 10 OBLONG NO

NUMBER OF SIGNATURES 32's 1 24's 18's 16's 12's 1 8's 6's 4's 2's

HEAD TRIM 5/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1 - 8, 1 - 24

TEXT STOCK 80 # WHITE COATED MATTE PPI 454

COVER STOCK 10 Pt. C1S Gloss Laminated with Overall Matte Etch Varnish

MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

Printed cover Dust Jacket

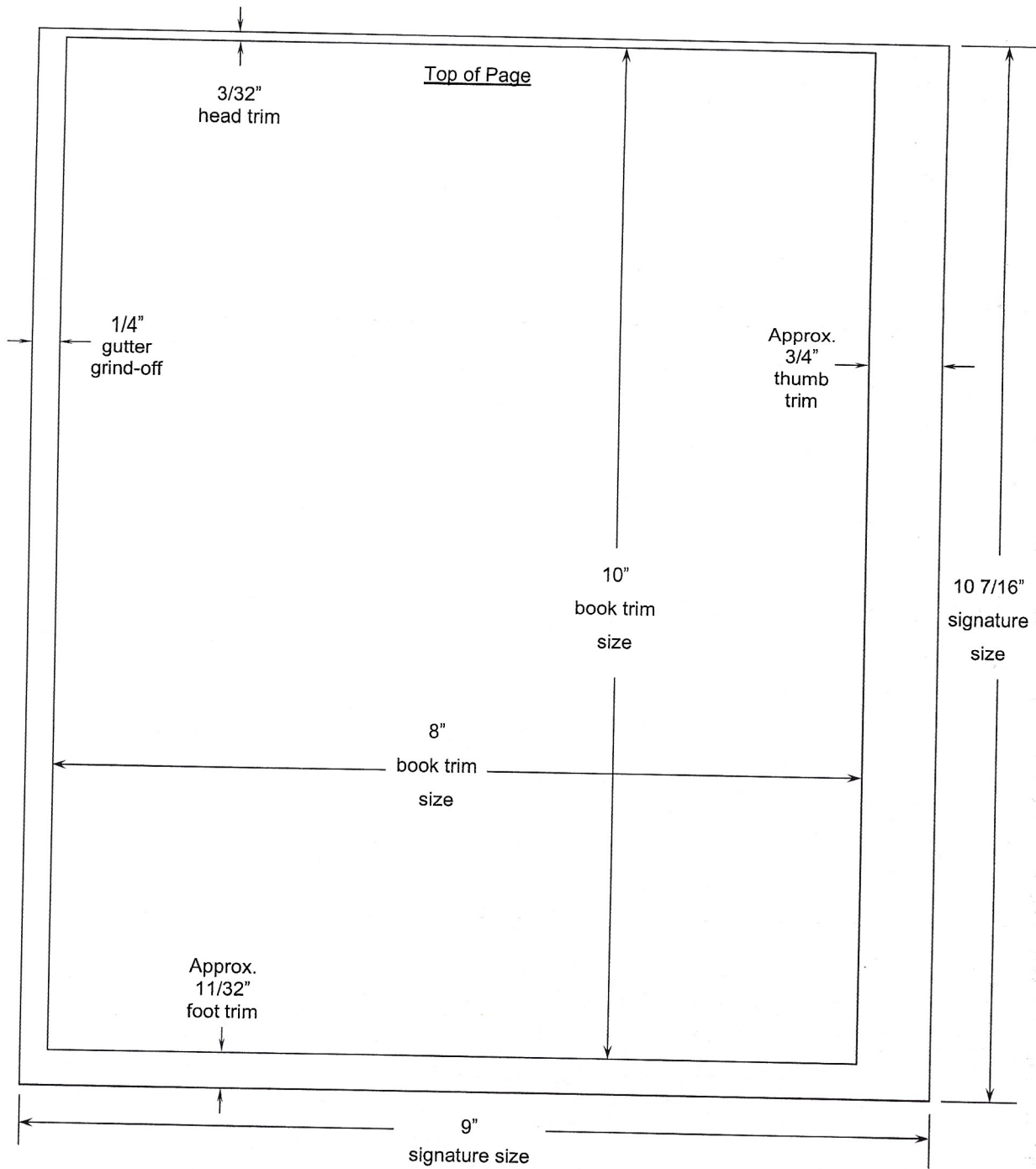
CASE STAMPING Stamped sample case Foil Color(s) Foil Stamp Die Deboss Die PDF file provided by Versa

Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Wrap (Convenient Pkgs) Bindery Board (Caliper) Flat Back (With Board Spine) Shrink Wrap (Individually) 80# Matching End Sheets Reinforced End Sheet Shrink Wrap - Qty 80# Special End Sheets Head & Foot Bands

BINDING TYPE X Perfect Otabind X PUR glue Spiral Wire (Tin) Spiral Wire (Color) Double Wire-O (Color) GBC (color) Other

PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTRUCTIONS

Special Instructions



Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 7/31/2025
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78930

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *The Old Mainer and the Sea*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: 3,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: \$0.28 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
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Phone:	Ext:	Fax:
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Carrier Name:	CarrierAcctNo:	Dock Hours:
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Payment Type:	eMail:
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Location Instr:

<p align="center">Bill To Information</p> <p>Unassigned</p> <p>Unassigned</p>	<p align="center">Forward Information</p> <p>Unassigned</p> <p>Unassigned</p>
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<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
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Perfect Bound Books - Bal	1500	Shipping-ISLANDPORT PRESS	Unassigned	Common Carrier	
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247 PORTLAND STREET;
BLDG C

YARMOUTH

ME

04096

Phone: 207-846-3344

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours: 8 AM -4 PM MON-FRI

Payment Type:

eMail:

Location Instr:

**HOLD UNTIL RELEASED
BY VERSA PRESS, INC.**

<p align="center">Bill To Information</p> <p>Unassigned</p> <p>Unassigned</p> <p>contact Andy Sealf for rating</p>	<p align="center">Forward Information</p> <p>Unassigned</p> <p>Unassigned</p>
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<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Perfect Bound Books - Drop	1500	Shipping-BAKER & TAYLOR	Unassigned	Common Carrier	
		30 AMBERWOOD PKWY			

ASHLAND	OH	44805
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Phone: 419-281-5100	Ext: 1354	Fax:
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Carrier Name: Not Selected	Carrier AcctNo:	Dock Hours:
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Payment Type: PrePaid	eMail: '
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Location Instr: Delivery Appointment Required;

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

8/21/2025

9:20:49 AM

Bindery Work Order

Page: 1

JobNo: J25-06890 Q25-11498 Status Group: 2534.2
 Sales Rep: TF Order Entry: F Planner: LM
 ISLANDPORT PRESS
 THE OLD MAINER & THE SEA
 ISBN: PO: 2242
 Reprint: J17-08551 Due Date: 8/26/2025
 Trim Size : 8 x 10 Spine : 0.09
 Trim Size (mm): Non-Standard Spine (mm): 2.3
 Number Books: 3000
 No64s: 0 No32s: 0 No18s: 0
 No16s: 0 No12s: 0 No8s: 1
 No6s: 0
 Max Run: 3150 Min Run: 3150

Box No: Qty / Stack:
 No of Boxes: No. Stacks:
 Books / Box: Approx Maj. Sheets: 0
 Max Box Wt: 35 Min. Sheets: 0
 Label Box: 1 End & 1 Side Top Sheets:
 Pallet Size: New 48" x 40", 4-Way - P-2
 Max PalletHt: 52
 Recipe: 0 Recipe Name: None
 No Layers: 0 Toggle: 0
 Pattern: 0 Boxer Per Layer: 0
 Boxes Per Skid: 0
 Comments:

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Perfect Bound Books - Drop	1500	Common Carrier	0	0	
	Perfect Bound Books - Bal	1500	Common Carrier	1650	1350	

TITLE: THE OLD MAINER & THE SEA

AUTHOR: JEAN M. FLAHIVE

PRINTED IN USA

PUBLISHER: ISLANDPORT PRESS

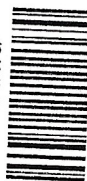
BARCODE

EAN

CTN QTY:



CTN WGT: Lbs.



(3401) 000100

ISBN 13: 978-1-934031-19-3



(01)19781934031190

COVER PRICE: \$14.95 USD



(90120) 1495 USD