

85569KR-BIND

To: **The Bindery**

8309 Brooklyn Blvd

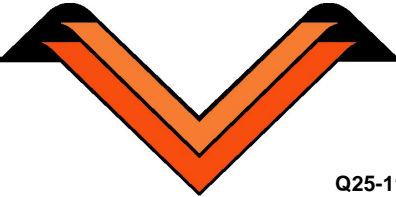
Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Job No:	J25-07304	Total Price:	\$2,000.00
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RECEIVED:



DATE: 09/04/25	DATE NEEDED: 09/04/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-11862 / J25-07304
QUOTE: Q78988R1	VERSA CONTACT: Keith Roos

TITLE: TECHNOLOGY IN THE BIBLE: ANCIENT STORIES		
PUBLISHER: OUR DAILY BREAD		
RUN QUANTITY: 12500	TOTAL PAGES: 48	TEXT TRIM SIZE: 5 X 7
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-16, 1/32

TEXT STOCK: 50 lb. White Offset (Smooth) - 520 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor
INSTRUCTIONS: 200 books per carton

ADDITIONAL INSTRUCTIONS:

Hinge Score Covers

Estimate



DATE: 8/18/2025
TO: Crystal Gordon
Versa Press, Inc.

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

FROM: Justine Carpenter

QUOTE: Q78988R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: ***Q25-11862***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7" (7" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials for 2,500 / 3% for 12,500

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 50# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,500 books \$0.32 per book
12,500 \$0.16

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!