

Rev: 8/29/2025 3:09:00 PM

PURCHASE ORDER

REVISED
85322DK



To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

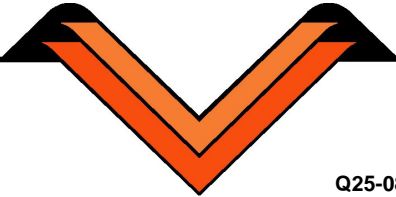
QUANTITY	DESCRIPTION	UNIT PRICE
4000 (5% Maximum Over Run) (5% Maximum Under Run)	Title: THE CERTAINTY OF FAITH For: Westminster Theological Seminary - Follow enclosed specs - 4,000 Books @ \$1.01 / Each (per quote attached) - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 09/03/2025 The Bindery to Ship: 09/19/2025	1.01

Job No: **J25-06876**

Total Price:	\$4,040.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 08/22/25	DATE NEEDED: 09/19/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-08950 / J25-06876
QUOTE: Q781130R8	VERSA CONTACT: Douglas Kerns

TITLE: THE CERTAINTY OF FAITH		
PUBLISHER: WESTMINSTER THEOLOGICAL SEMINARY		
RUN QUANTITY: 4000	TOTAL PAGES: 152	TEXT TRIM SIZE: 4 1/2 X 6 1/4
SIGNATURES: 4 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1st and 2nd 32 pg. sigs., 8 pg. sig., 16 pg. sig., 3rd and 4th 32 pg. sig.

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) w/ Flat Matte Film Lamination
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

The cover has 3-1/2" Cover flaps and trims flush with the text.

Estimate



DATE: 8/26/2025
TO: Douglas Kerns
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78130R8

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *WTS Book with Flaps*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 6-1/4" (6-1/4" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp cover with French flaps on 80# uncoated cover

76 sheets on 55# natural offset text

- Text is furnished as folded signatures (4-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	3,000 books	\$1.06 per book
	4,000	\$1.01
	5,000	\$0.98
	6,000	\$0.95

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!