Date: 8/28/2025

PURCHASE ORDER

85473DK

VERSA PRESS, INC.

ORDERED BY: Douglas Kerns

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY	DESCRIPTION	UNIT PRICE				
2000	Title: BETTER PART FOUR GOSPELS COMPACT EDN (6843)					
(5% Maximum	For: Sophia Institute Press					
Over Run)	- Follow enclosed specs					
(5%	- 2,000 books @ \$ 4.33 per book (Quote #Q76936R7)					
Maximum Under Run)	- Use 48" x 40", 4-Way - P-1 Pallet(s)					
	- Ship per attached shipping instructions.					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 09/17/25					
	The Bindery to ship: 10/01/25					
Job No:	J25-07119 Total Price:	 \$8,660.00				
JOD 140.	1 020 0.1.15	1 40,000.00				

ESS, INC	,				Rev. 12/05/24
08/28/25	DATE	NEEDED: 10/01/25			
The Bindery					
Justine Carp	enter			Q25-012	73 / J25-07119
Q76936R7			VERSA CONTACT:	Douglas Kerns	
BETTER PAR	RT FOUR GOSPELS COMP	ACT EDN (6843)			
SOPHIA INS	TITUTE PRESS				
Y: 2000	TOTAL PAGES: 1024	TEXT TRIM SIZE: 5	X 7 1/2		
S: 32 - 32 pg	sig.				
1/8	GUTTER TRIM:	SIGNATURE SEQUENC	CE: 1st 32 pg. sig. thru the 32nd	32 pg. sig.	
K: Special Or	der: 40 lb. White Offset - 6	56 PPI			
K: 141 lb. W h	ite 12 Pt (C1S) w/ Soft Tou	ch Matte Film Lamination			
OVIDED AS:	Folded Ungathered Signa	atures			
Perfect					
G: Cartons S	upplied by Vendor				
S: See spec	ial instructions.				
	O8/28/25 The Bindery Justine Carp Q76936R7 BETTER PAF SOPHIA INST Y: 2000 S: 32 - 32 pg 1/8 K: Special Or K: 141 lb. Wh OVIDED AS: Perfect G: Cartons So	The Bindery Justine Carpenter Q76936R7 BETTER PART FOUR GOSPELS COMP SOPHIA INSTITUTE PRESS Y: 2000 TOTAL PAGES: 1024 S: 32 - 32 pg sig. 1/8 GUTTER TRIM: K: Special Order: 40 lb. White Offset - 6 K: 141 lb. White 12 Pt (C1S) w/ Soft Tou OVIDED AS: Folded Ungathered Sign:	DATE NEEDED: 10/01/25 The Bindery Justine Carpenter Q76936R7 BETTER PART FOUR GOSPELS COMPACT EDN (6843) SOPHIA INSTITUTE PRESS Y: 2000 TOTAL PAGES: 1024 TEXT TRIM SIZE: 5 S: 32 - 32 pg sig. 1/8 GUTTER TRIM: SIGNATURE SEQUENCE K: Special Order: 40 lb. White Offset - 656 PPI K: 141 lb. White 12 Pt (C1S) w/ Soft Touch Matte Film Lamination OVIDED AS: Folded Ungathered Signatures Perfect G: Cartons Supplied by Vendor	DATE NEEDED: 10/01/25 The Bindery Justine Carpenter Q76936R7 VERSA CONTACT: E BETTER PART FOUR GOSPELS COMPACT EDN (6843) SOPHIA INSTITUTE PRESS Y: 2000 TOTAL PAGES: 1024 TEXT TRIM SIZE: 5 X 7 1/2 S: 32 - 32 pg sig. 1/8 GUTTER TRIM: SIGNATURE SEQUENCE: 1st 32 pg. sig. thru the 32nd K: Special Order: 40 lb. White Offset - 656 PPI K: 141 lb. White 12 Pt (C1S) w/ Soft Touch Matte Film Lamination OVIDED AS: Folded Ungathered Signatures Perfect G: Cartons Supplied by Vendor	The Bindery Justine Carpenter Q76936R7 VERSA CONTACT: Douglas Kerns BETTER PART FOUR GOSPELS COMPACT EDN (6843) SOPHIA INSTITUTE PRESS Y: 2000 TOTAL PAGES: 1024 TEXT TRIM SIZE: 5 X 7 1/2 S: 32 - 32 pg sig. 1/8 GUTTER TRIM: SIGNATURE SEQUENCE: 1st 32 pg. sig. thru the 32nd 32 pg. sig. K: Special Order: 40 lb. White Offset - 656 PPI K: 141 lb. White 12 Pt (C1S) w/ Soft Touch Matte Film Lamination DVIDED AS: Folded Ungathered Signatures Perfect G: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Place one sheet of 10 pt. C1S at the top and bottom of each ctn. ALSO: ADD 1/4 Yellow Ribbon to each book.

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 2/4/2025

TO: Denise Fandel

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q76936R7

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: The Better Part Four Gospels - Compact

• cut covers

score and fold coversgather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5" x 7-1/2" (7-1/2" bind edge)

• add ribbon

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover with French Flaps on 12pt C1S

512 sheets on 40# offset

RIBBON

• Text is furnished as folded signatures (32-32pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 1,000 books \$4.72 per book

2,000 \$4.33 3,000 \$4.17 4,000 \$4.09

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740