

Date: 8/22/2025

# PURCHASE ORDER

85322DK

## VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445  
  
Attn: Eric Feuerstein

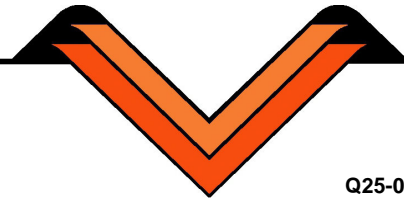
QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: THE CERTAINTY OF FAITH	0.99
(5% Maximum Over Run)	For: Westminster Theological Seminary - Follow enclosed specs	
(5% Maximum Under Run)	- 4,000 Books @ \$0.99 / Each (per quote attached) - Use 48" x 40", 4-Way - P-1 pallets  Send 2 sample books to Versa Press, Inc.  Ship signatures:       09/03/2025 The Bindery to Ship:   09/19/2025	

Job No: **J25-06876**

Total Price: **\$3,960.00**

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: **08/22/25** DATE NEEDED: **09/19/25**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q781130R6**

Q25-08950 / J25-06876  
VERSA CONTACT: **Douglas Kerns**

TITLE: **THE CERTAINTY OF FAITH**

PUBLISHER: **WESTMINSTER THEOLOGICAL SEMINARY**

RUN QUANTITY: **4000** TOTAL PAGES: **144** TEXT TRIM SIZE: **4 1/2 X 6 1/4**

SIGNATURES: **4 - 32 pg sig. 1 - 16 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: **1/16** SIGNATURE SEQUENCE: **1st 32 pg. sig., 16 pg. sig., 2nd to 4th 32 pg. sig.**

TEXT STOCK: **55 lb. Natural Offset (Antique) - 360 PPI [D]**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

**The cover has 3-1/2" Cover flaps and trim flush with the text.**

# Estimate



**DATE:** 8/22/2025  
**TO:** Douglas Kerns  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q78130R6

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *WTS Book with Flaps*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 6-1/4" (6-1/4" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp cover with French flaps on 80# uncoated cover  
**72 sheets on 55# natural offset text**

- Text is furnished as folded signatures (4-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

3,000 books	\$1.04 per book
4,000	\$0.99
5,000	\$0.96
6,000	\$0.94

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*