Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 8/21/2025 **TO:** Kirk Moe

Kirk Moe Nahan Printing, Inc.

C 44 D

FROM: Scott Rooney
QUOTE: Q77496R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: 2025 Stand Out For Good Catalog

cut covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 8-1/2" x 10-1/2" (10-1/2" bind edge)

• bulk pack in tubs

Quantity: 4,000,000 books all one version

In order to ensure making quantity, please provide 2% extra materials

You furnish: 1 cover-wraparound for perfect binder on 80# dull cover

24 sheets on 60# matte text

• Text is furnished as folded signatures (3-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

would apply.

Price:

\$53.50 per M books

• Prices do not include tubs for finished product.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team